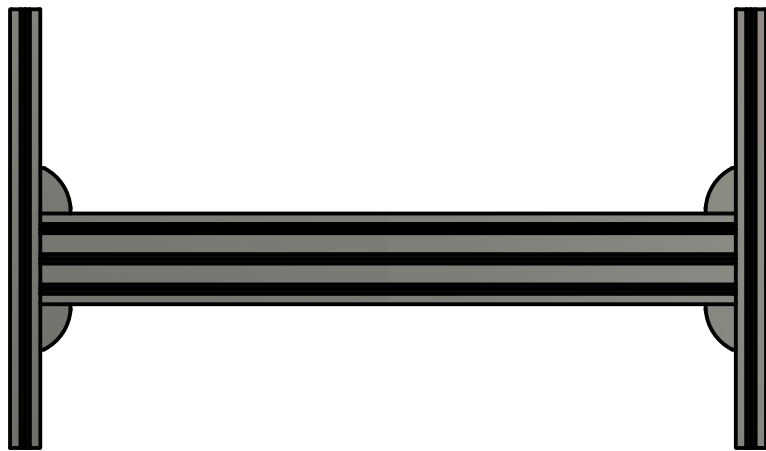
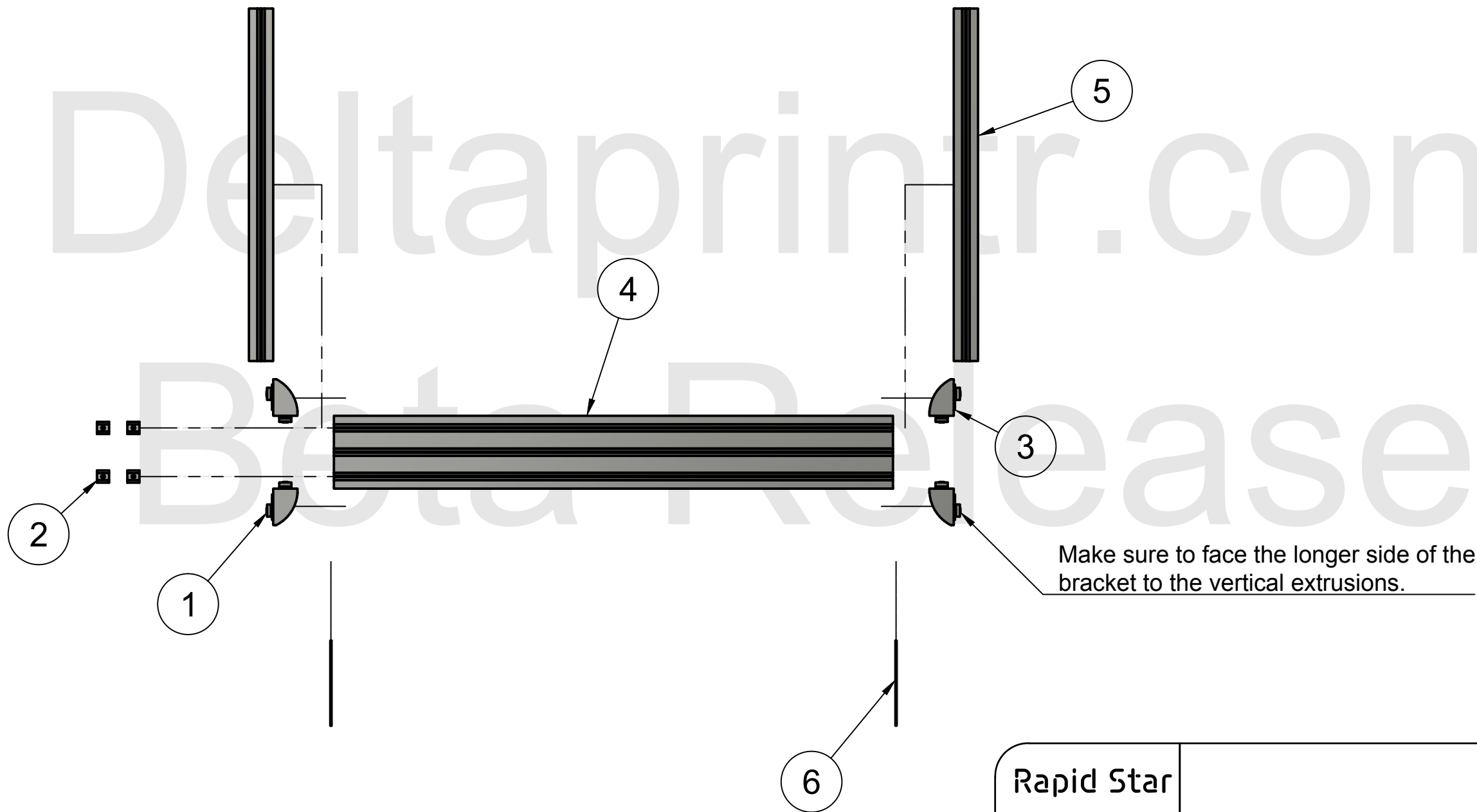


Rapid Star				
Drawn By Deltapintr	Date 8/14/21	Extrusion Identification	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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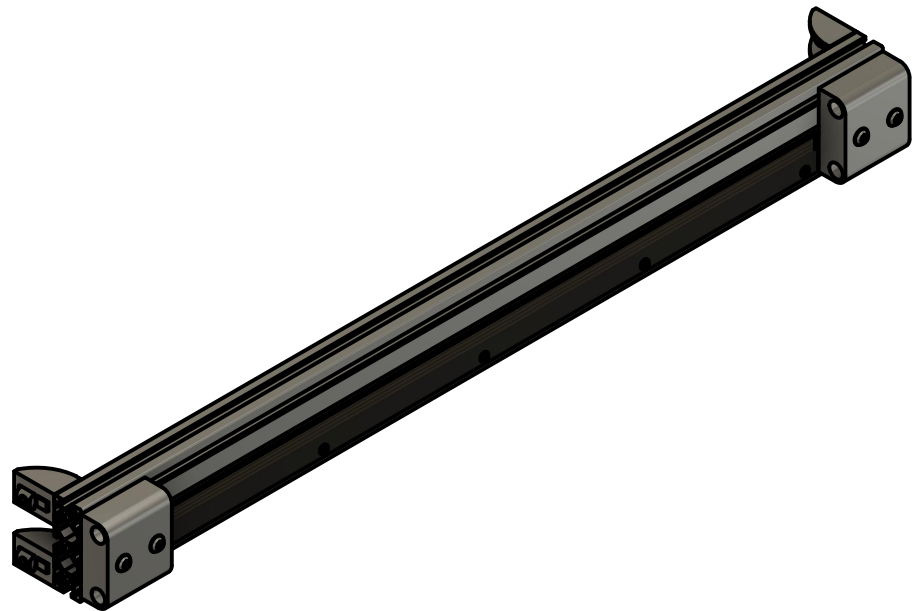


2x

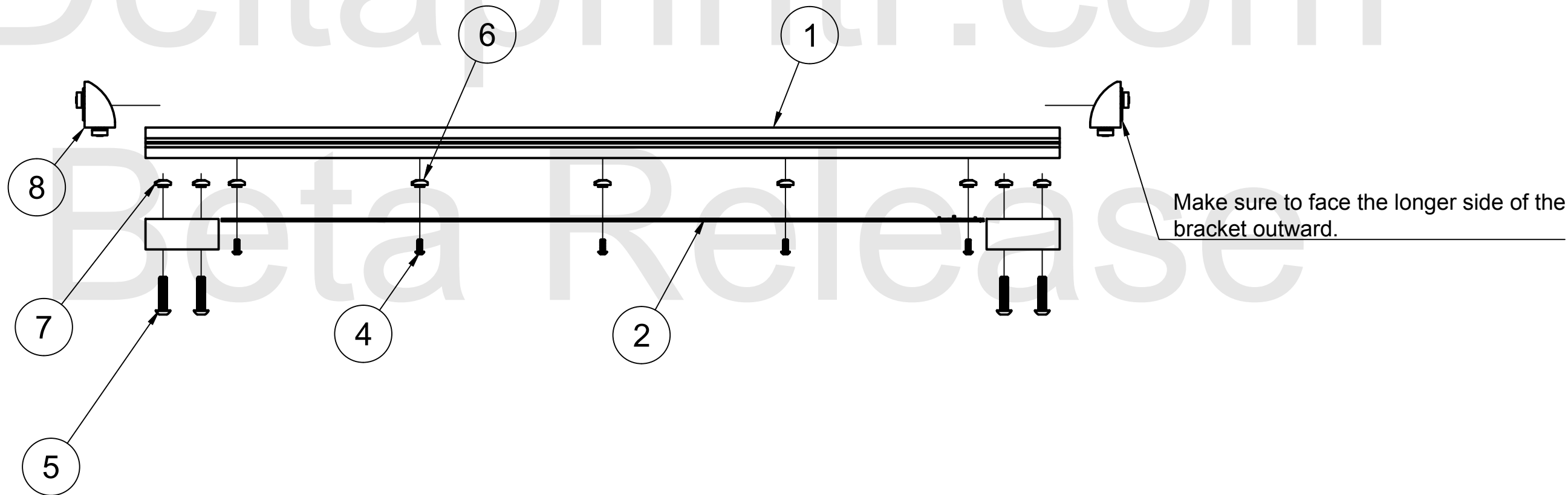
Parts List		
Item	Qty	Name
1	8	M5 X 10 Screw
2	12	M5 T-Nut
3	4	Brackets
4	1	2060 (460mm) Extrusion
5	2	2020 (290 mm) Extrusion
6	2	Distance Aligner (Vertical)



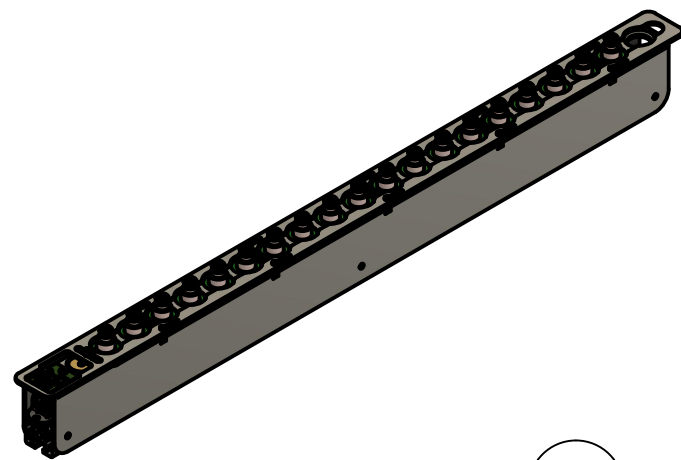
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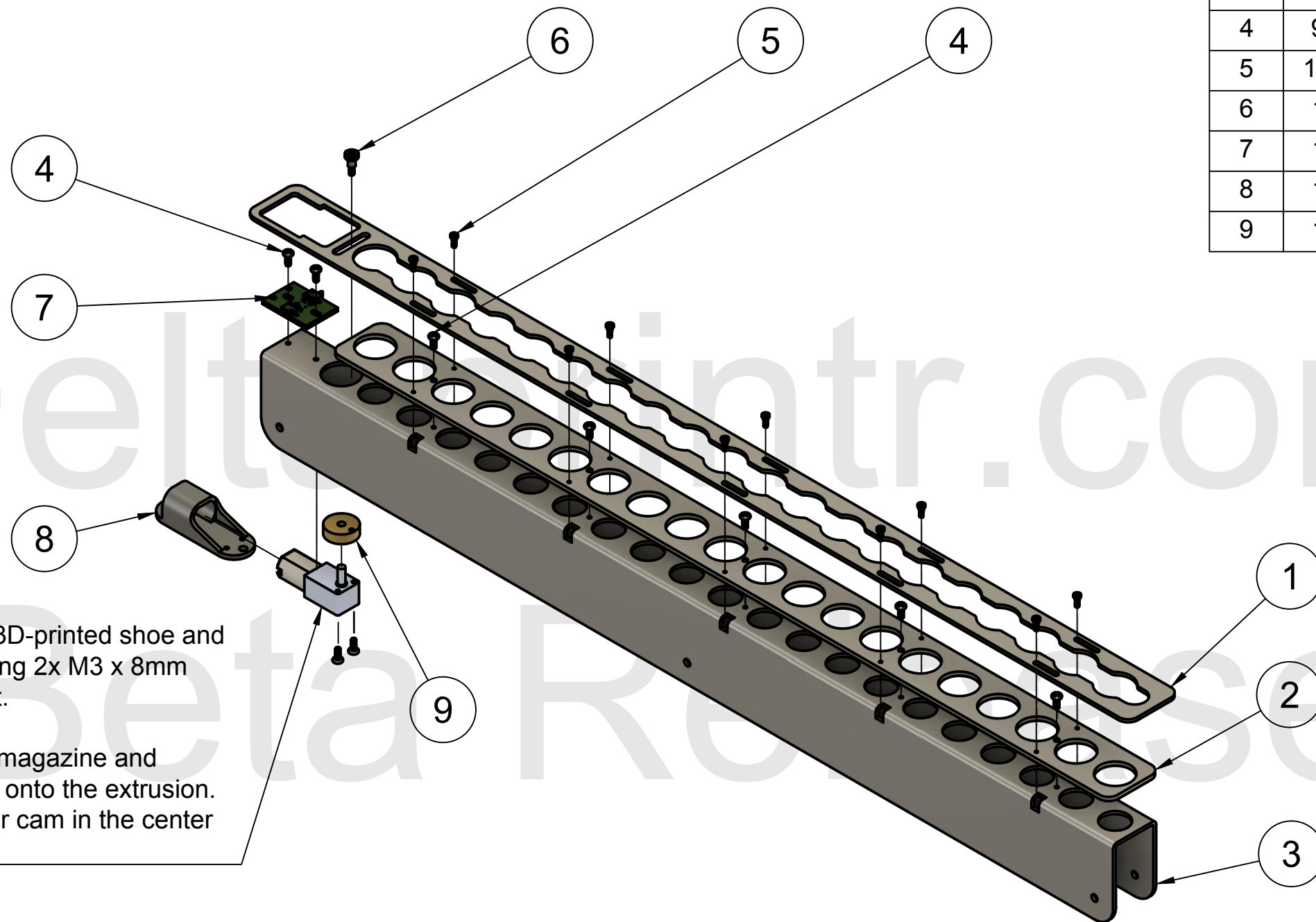
Parts List		
Item	Qty	Part Number
1	1	2060 (600mm) Extrusion
2	1	Feeders PCB
3	2	10mm Rod Holder - Feeders
4	5	M3 x 8mm Torx Screw
5	4	M5 x 22mm Hex Screw
6	5	M3 Drop-In Nut
7	4	M5 Drop-In Nut
8	4	Corner Bracket



Rapid Star				
Drawn By Deltapintr	Feeder Bank	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.		
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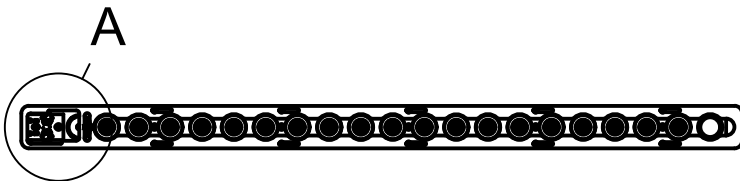
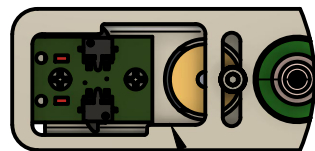
Parts List		
Item	Qty	Part Number
1	1	Nozzle Magazine Cover
2	1	Nozzle Magazine Base
3	1	Nozzle Magazine Support
4	9	M2 x 5mm Phillips Screw
5	10	M1.6 Shoulder Screw
6	1	M3 x 4mm Shoulder Screw
7	1	Nozzle Magazine PCB
8	1	N20 Motor Right Angle
9	1	Nozzle Magazine Cam



Assemble the motor to the 3D-printed shoe and mount it to the extrusion using 2x M3 x 8mm Torx screws and T-nuts first.

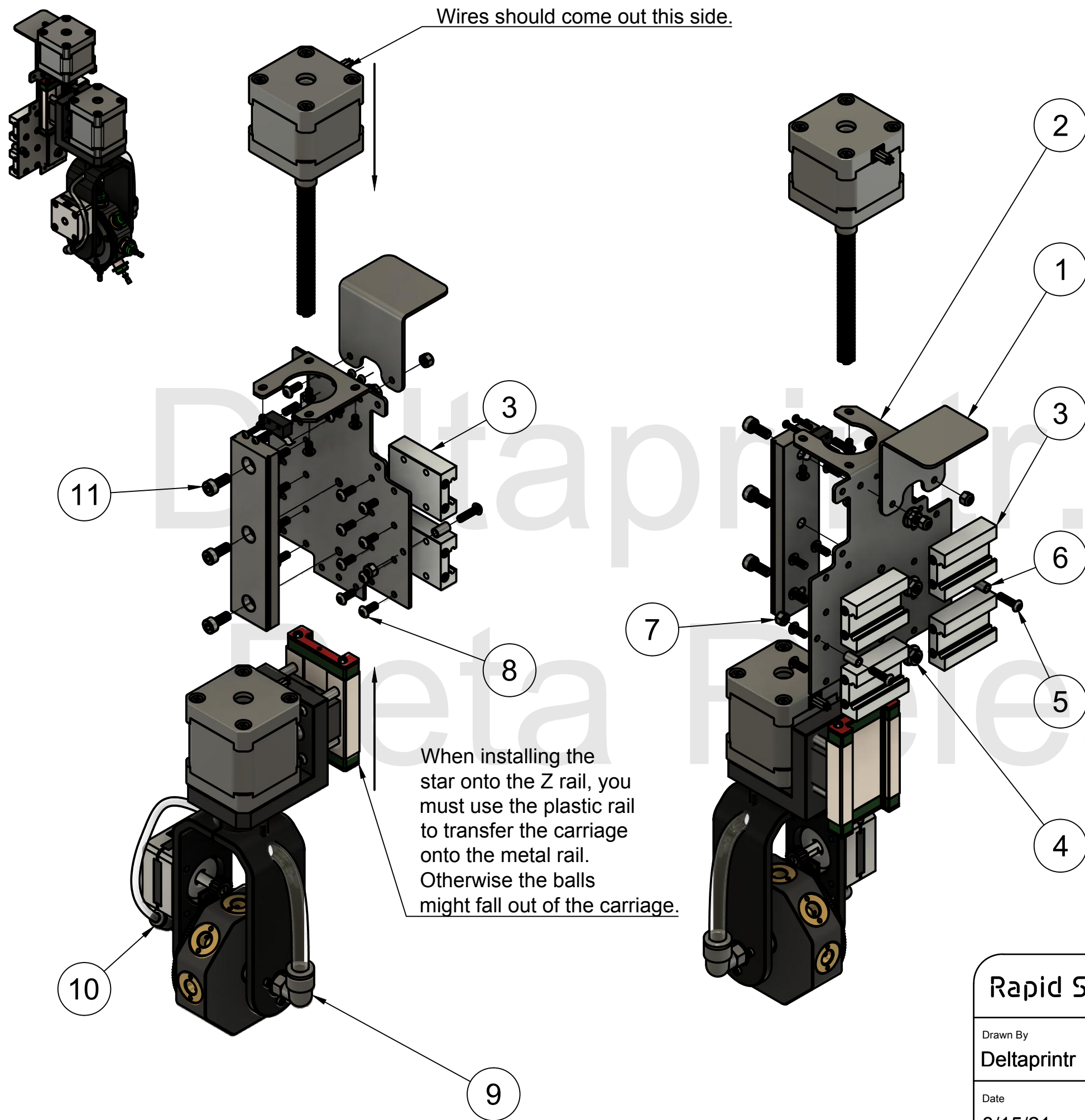
Then assemble the Nozzle magazine and mount it over the motor and onto the extrusion. Make sure to align the motor cam in the center of the magazine hole.

A (2:3)



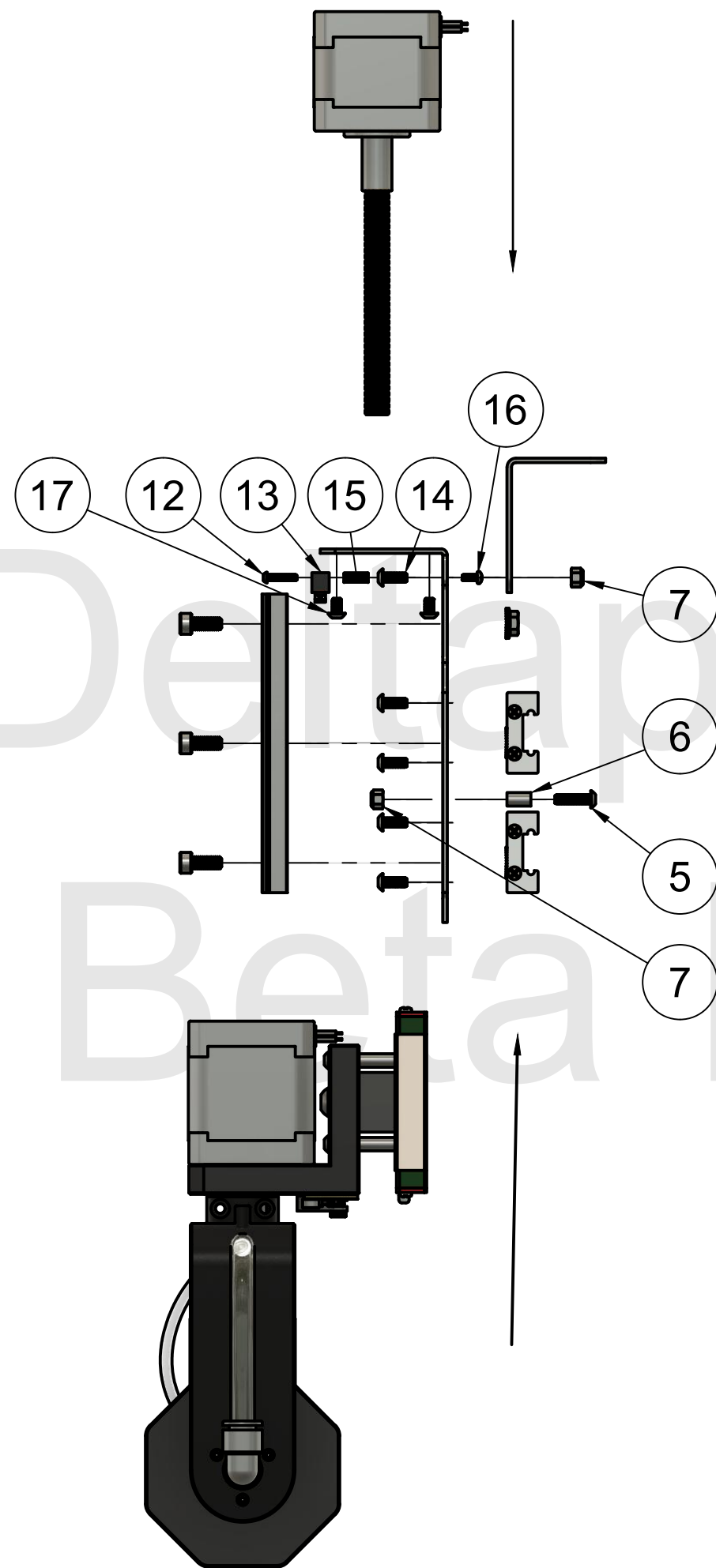
Make sure to install the cover on the correct side so that the cutout looks like this.

Rapid Star		Assembly Instructions		
Drawn By Deltapintr	Nozzle Magazine	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.		
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Parts List		
Item	Qty	Part Number
1	1	Head Chain Bracket
2	1	X Gantry Plate
3	4	MGN12C Carriage
4	3	M4 Nut
5	2	M3 x 15mm Screw
6	2	M3 x 8mm Spacer
7	4	M3 Nylon Nut
8	16	M3 x 8mm Screw
9	1	8mm Pneumatic Fitting
10	1	4mm Pneumatic Fitting
11	3	M4 x 10mm Screw
12	2	M2 x 10mm Screw
13	1	Endstop
14	2	M3 x 8mm Screw
15	2	M2 x 8mm Standoff
16	2	M2 x 5mm Screw
17	4	M3 x 5mm Screw

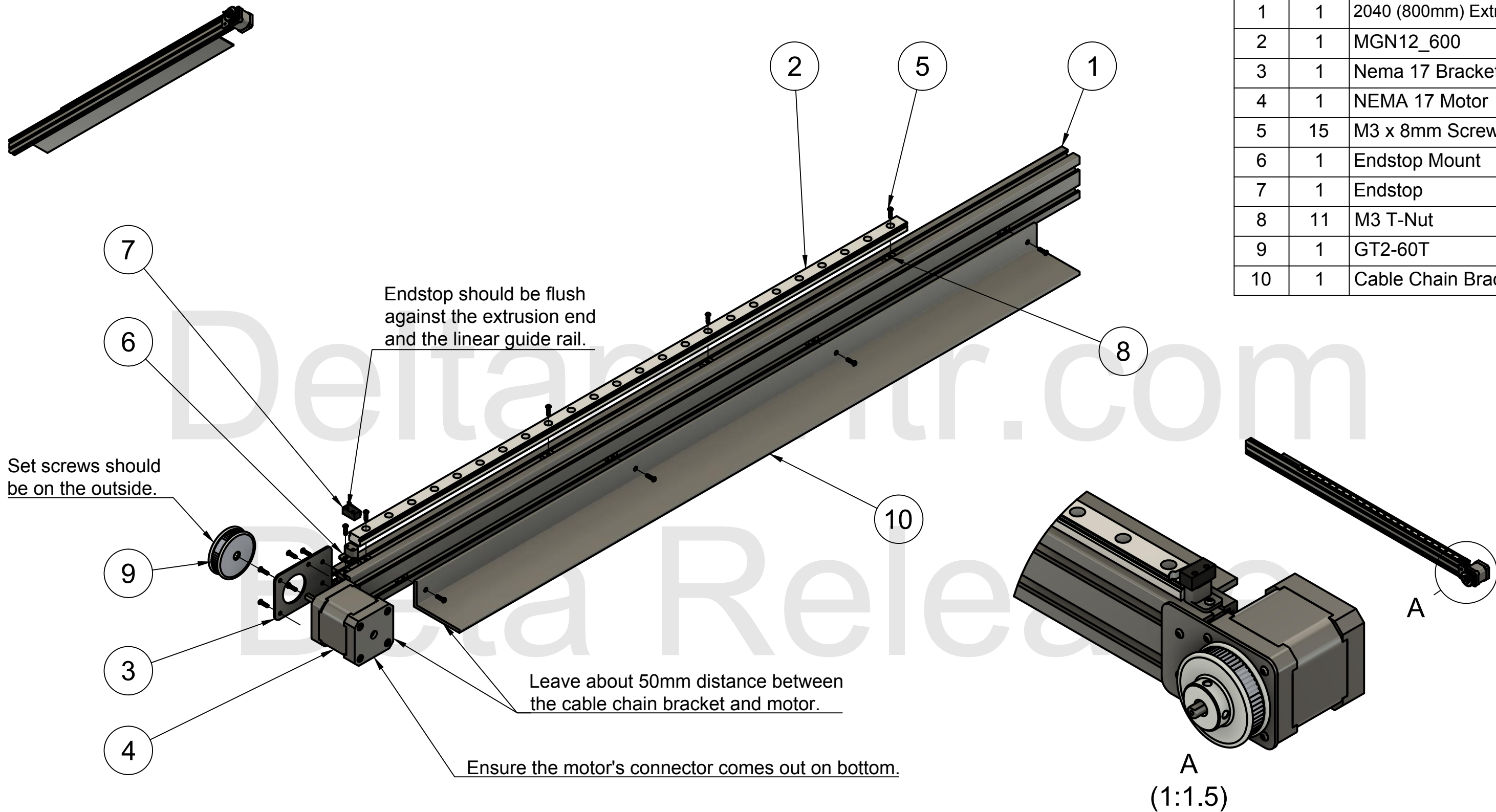
Rapid Star		Assembly Instructions		
Drawn By Deltaprinter	Star Head	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.		
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Rapid Star		Assembly Instructions		
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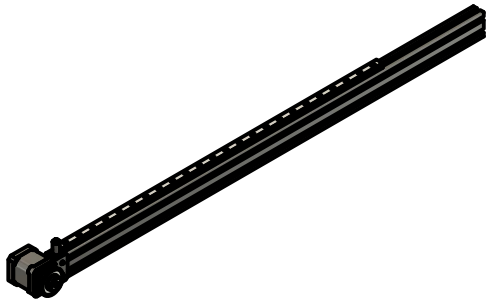
X Rail - Back: Step 1

Parts List		
Item	Qty	Part Number
1	1	2040 (800mm) Extrusion
2	1	MGN12_600
3	1	Nema 17 Bracket
4	1	NEMA 17 Motor
5	15	M3 x 8mm Screw
6	1	Endstop Mount
7	1	Endstop
8	11	M3 T-Nut
9	1	GT2-60T
10	1	Cable Chain Bracket



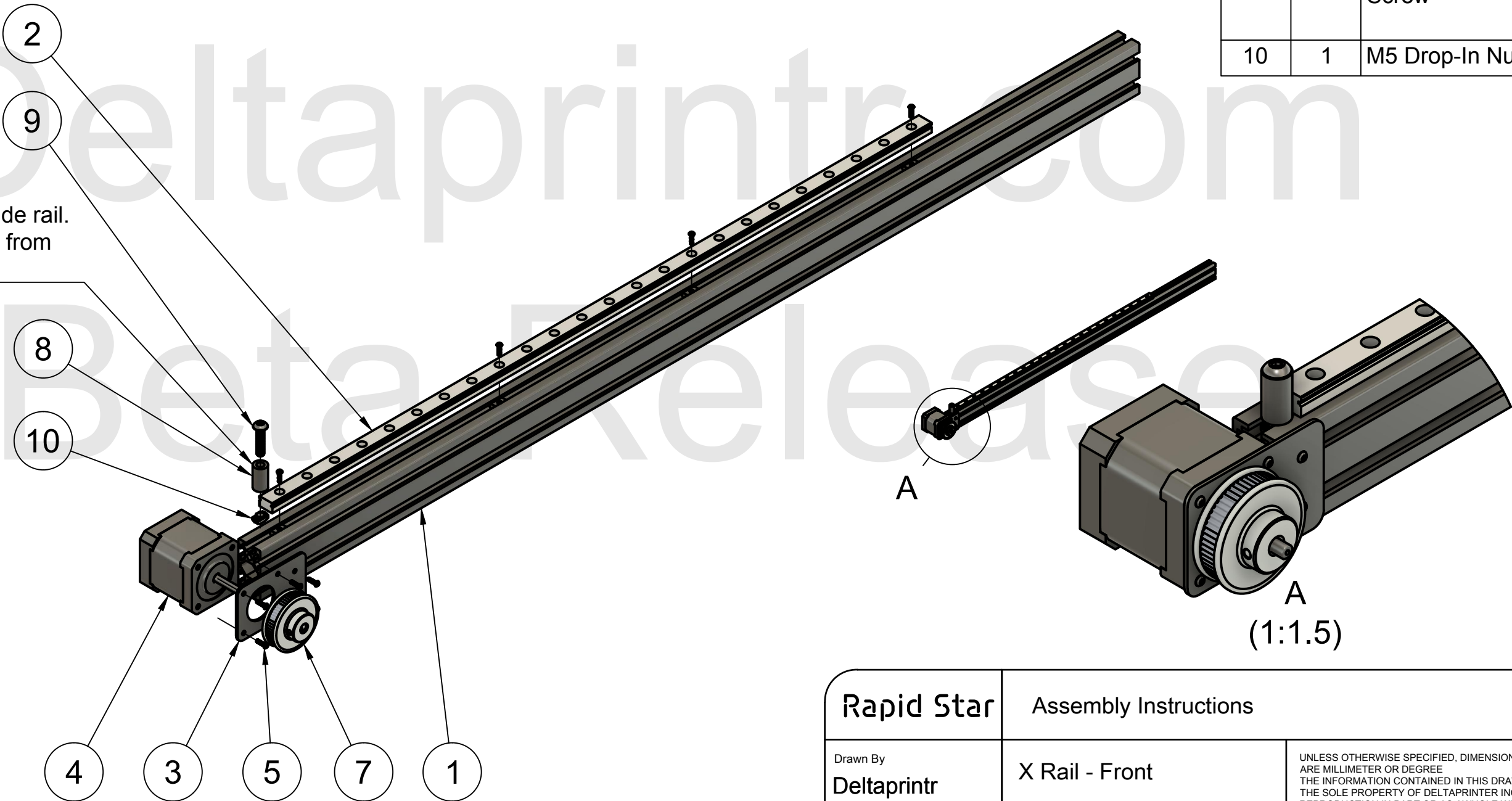
Rapid Star		Assembly Instructions		
Drawn By Deltaprinter	Date 8/17/21	X Rail - Back	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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X Rail - Front: Step 1



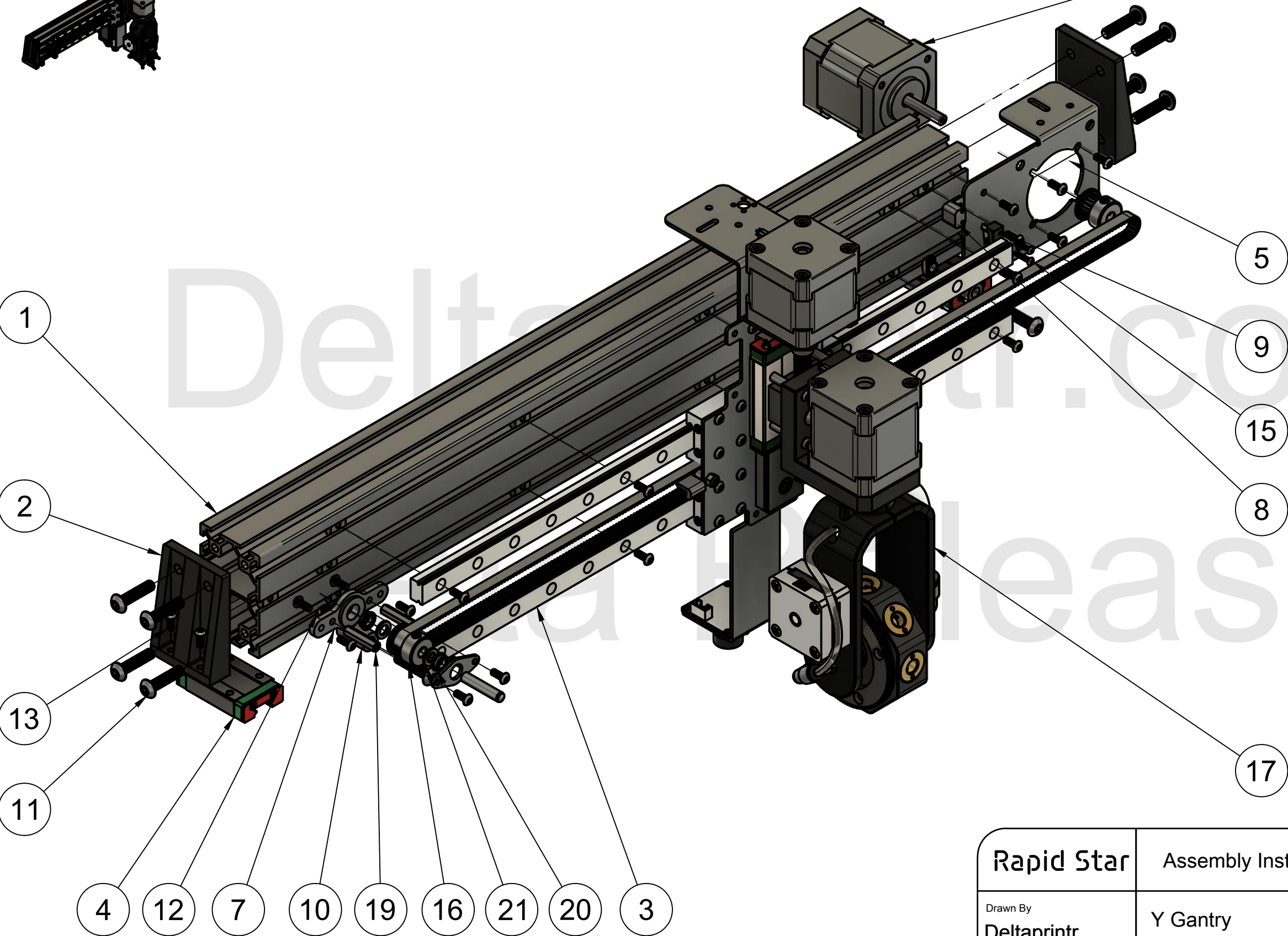
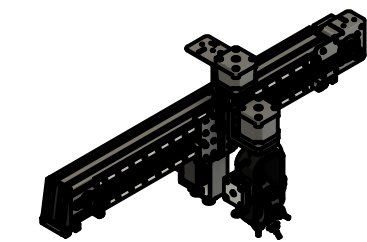
Parts List		
Item	Qty	Part Number
1	1	2040 (800mm) Extrusion
2	1	MGN12_600
3	1	Nema 17 Bracket
4	1	NEMA 17 Motor
5	10	M3 x 8mm Screw
6	6	M3 T-Nut
7	1	GT2-60T
8	1	M5 Spacer
9	1	M5 x 22mm Hex Screw
10	1	M5 Drop-In Nut

Make sure the spacer is flush against the linear guide rail. This prevents the carriage from falling off the linear guide.



Rapid Star		Assembly Instructions		
Drawn By Deltaprinter	X Rail - Front	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.		
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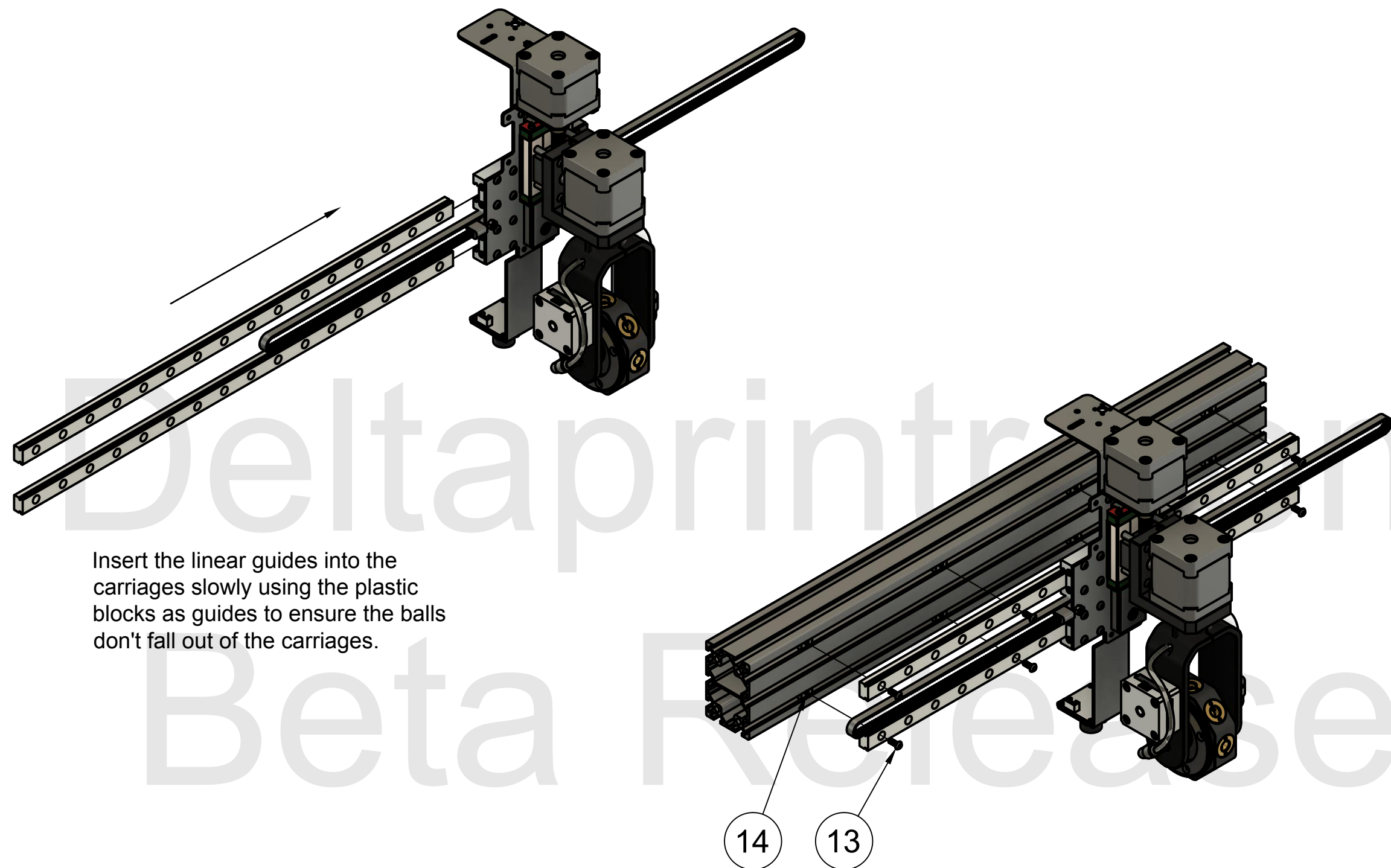
Y Gantry: Overview



Parts List		
Item	Qty	Part Number
1	1	4060 (480mm) Extrusion
2	2	4060 Bracket
3	2	MGN12 (400mm)
4	2	MGN12H Block
5	1	Y Motor Plate
6	1	NEMA 17 Motor
7	1	GT2 16T Idler Bracket
8	1	Endstop Mount
9	1	Endstop
10	2	M5 Spacer
11	10	M5 x 22mm Hex Screw
12	2	M5 Drop-In Nut
13	25	M3 x 8mm Torx Screw
14	11	2020 T-Nut
15	2	M2 x 10mm Hex Screw
16	2	GT2 20T Pulley
17	1	Star Head Assembly
18	1	GT2 Idler
19	2	M3 x 20mm Hex Standoff
20	2	Flanged Ball Bearing
21	2	M5 Washer
22	1	Idler Pin

Rapid Star		Assembly Instructions		
Drawn By Deltaprinter	Y Gantry	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.		
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Y Gantry: Step 1



Then mount the guides to the extrusion using 8 M3 x 8mm Torx screws and 2020 T-Nuts. Space the screws out as shown. Be careful that the star head does not slide off!

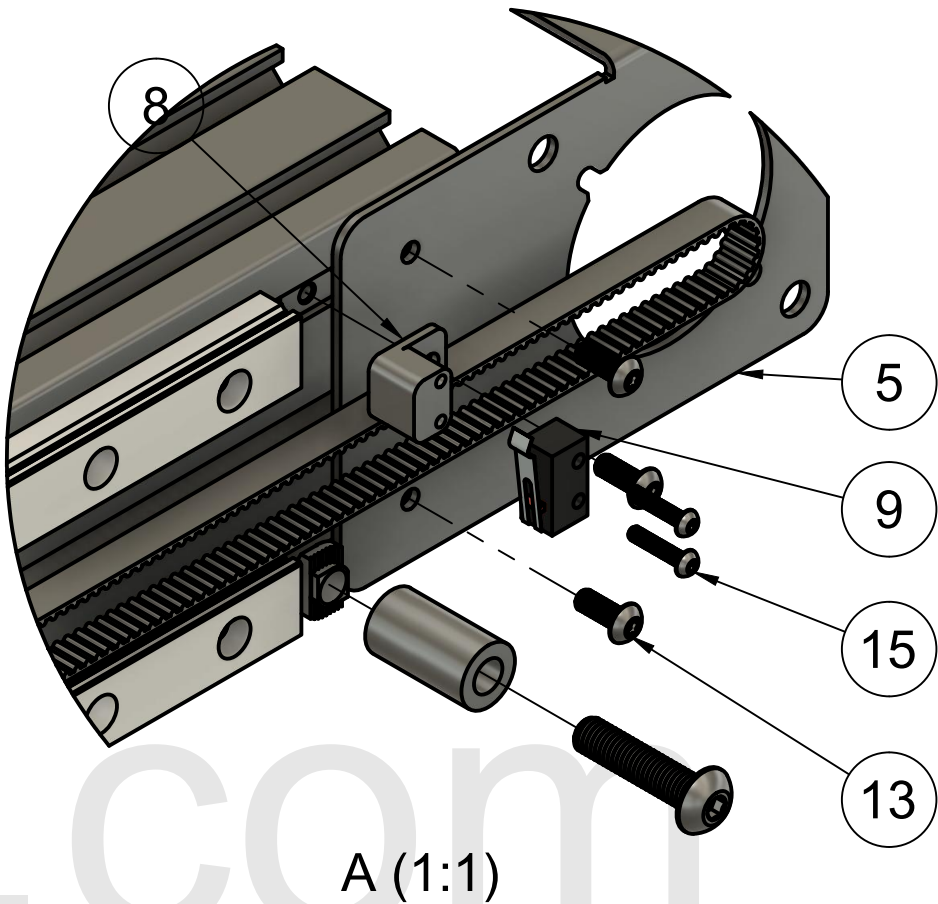
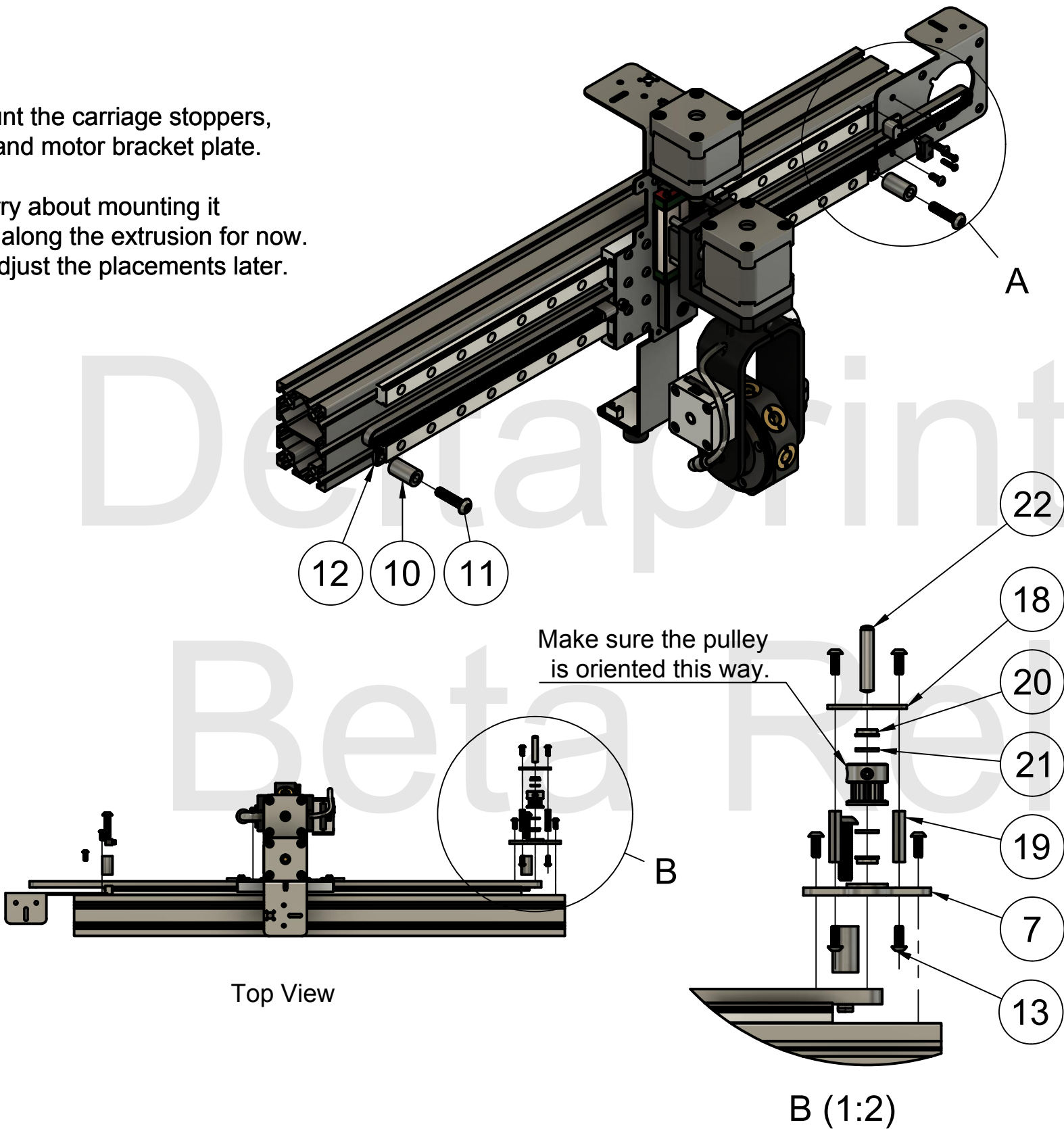
We will adjust the linear guides for smooth movement of the head later.

Rapid Star		Assembly Instructions		
Drawn By	Deltaprinter	Y Gantry	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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Y Gantry: Step 2

Next mount the carriage stoppers, endstop and motor bracket plate.

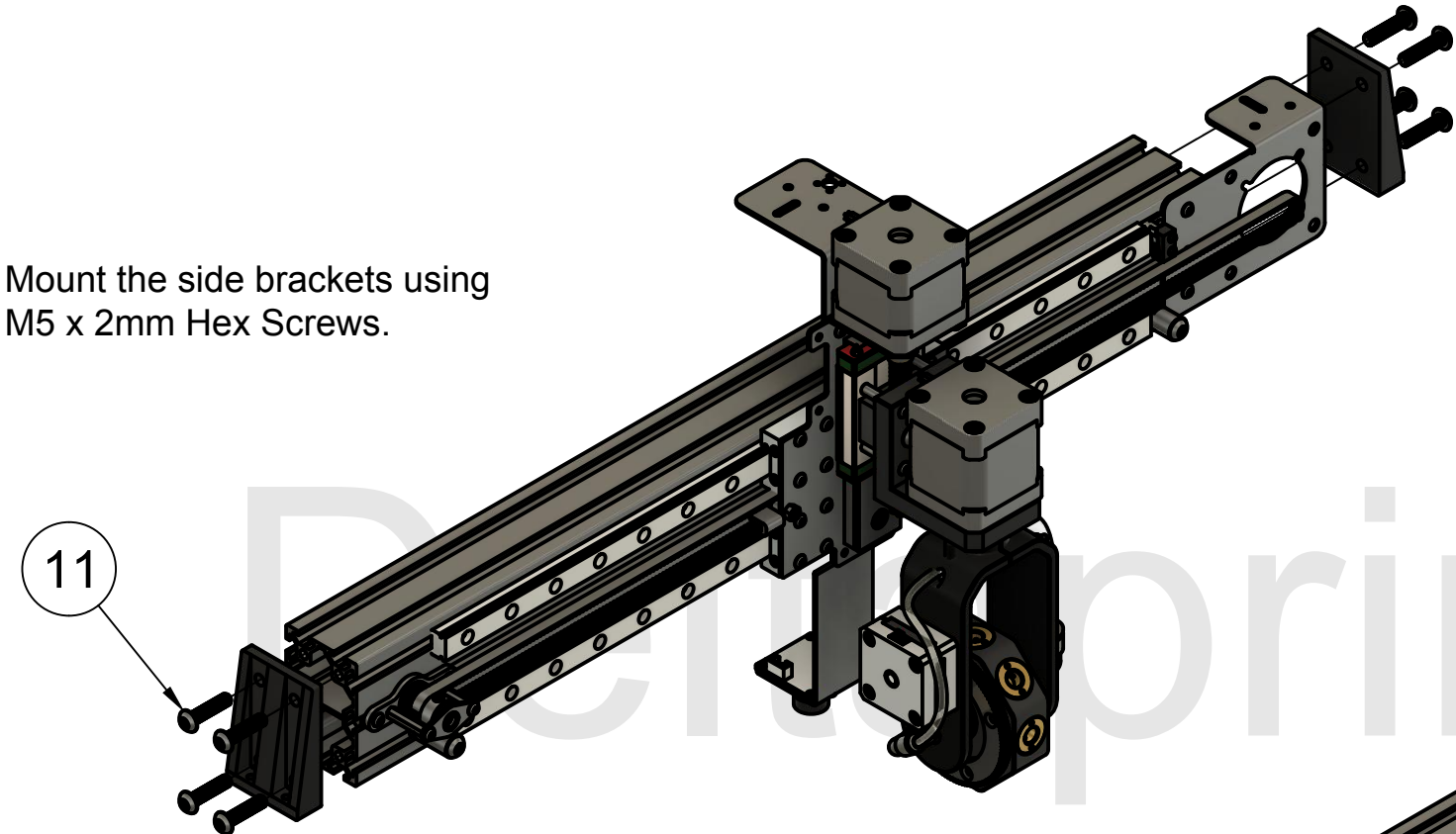
Don't worry about mounting it precisely along the extrusion for now. We will adjust the placements later.



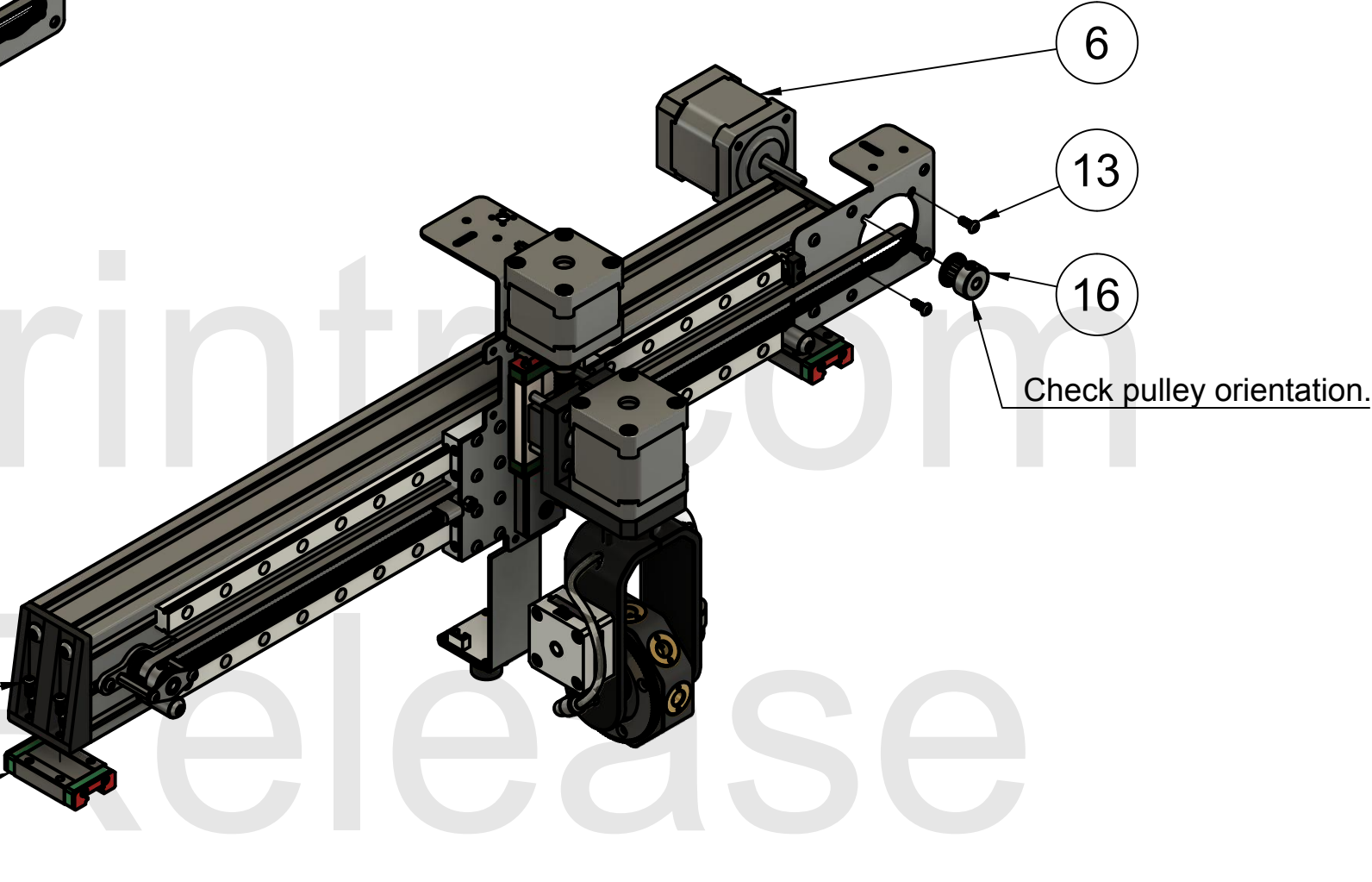
Next mount the belt idler pulley using 2x 2020 T-Nuts. You will need to assemble the pulley off the extrusion first with the belt around it and then mount it to the extrusion using 2x M3 x 8mm Torx Screws.

Rapid Star		Assembly Instructions		
Drawn By Deltaprinter		Y Gantry	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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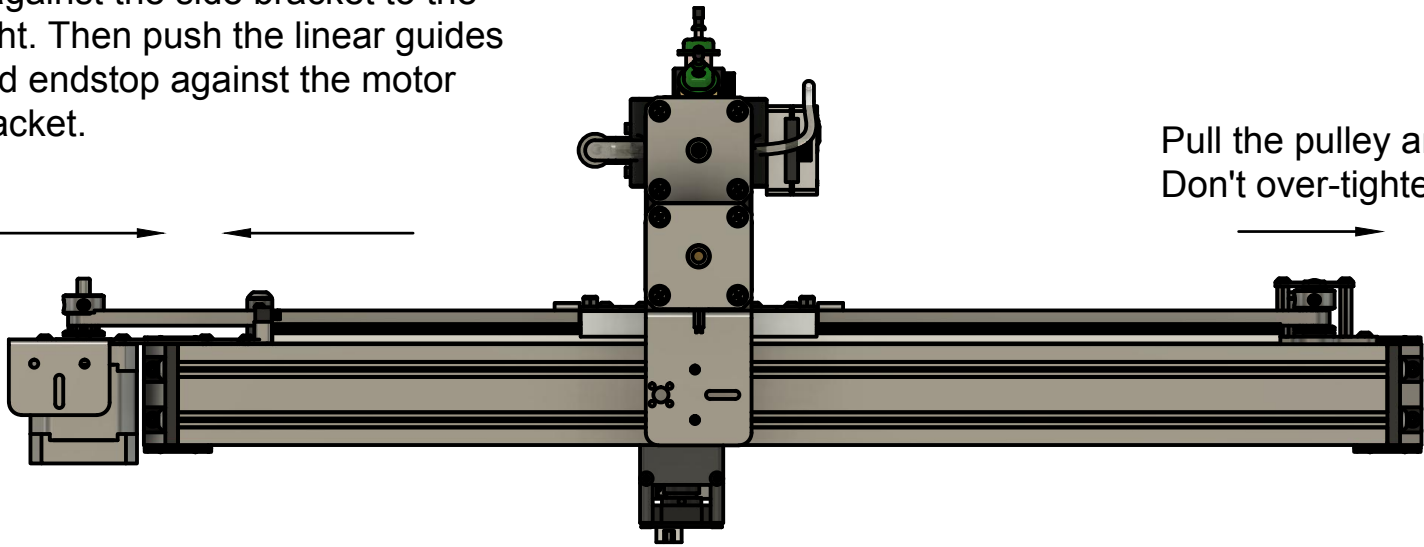
Y Gantry: Step 3



Mount the side brackets using
M5 x 2mm Hex Screws.



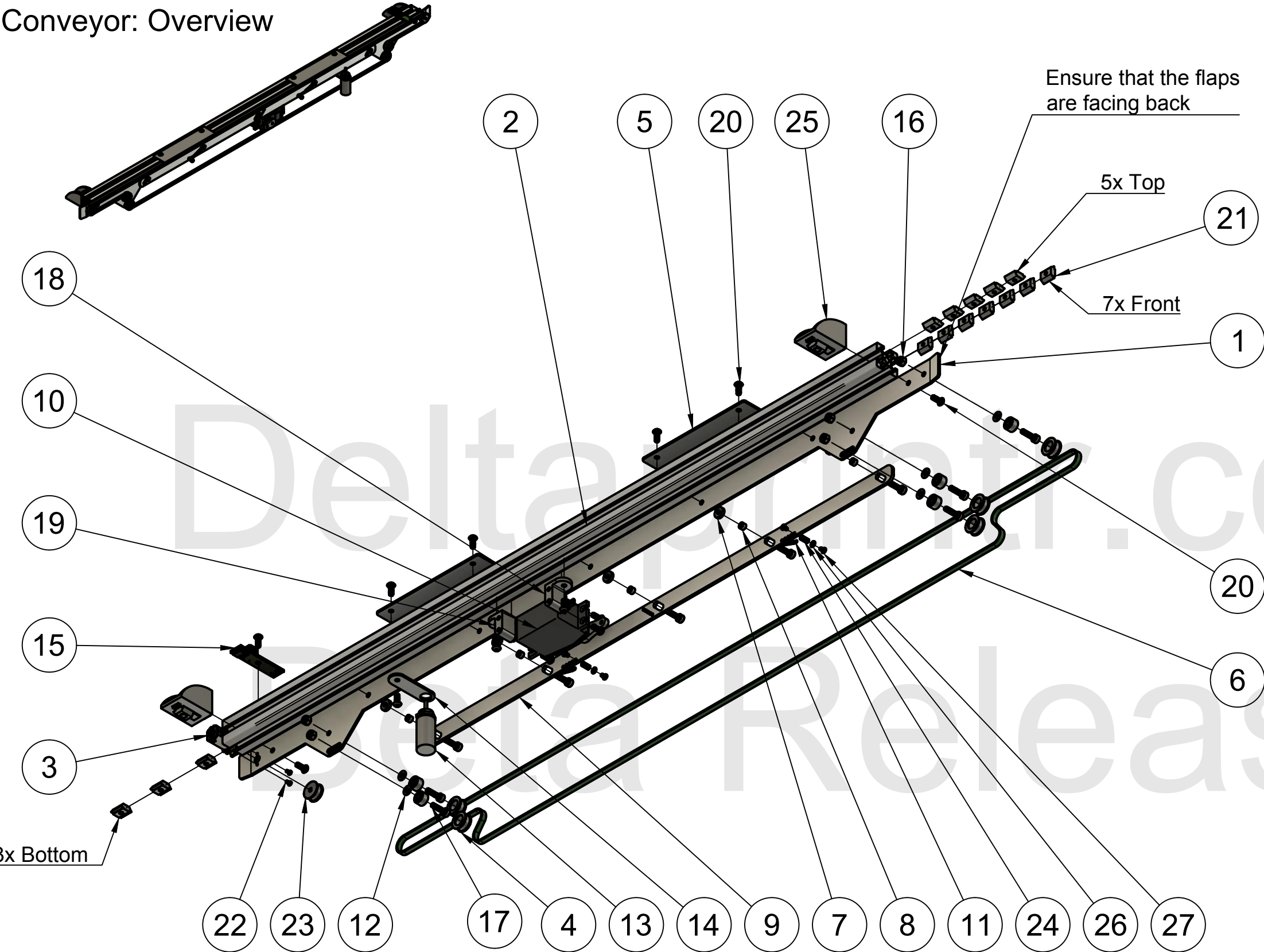
After assembling the motor, push
it against the side bracket to the
right. Then push the linear guides
and endstop against the motor
bracket.



Pull the pulley and tighten it.
Don't over-tighten.

Rapid Star		Assembly Instructions		
Drawn By Deltaprinter	Date 8/20/21	Y Gantry	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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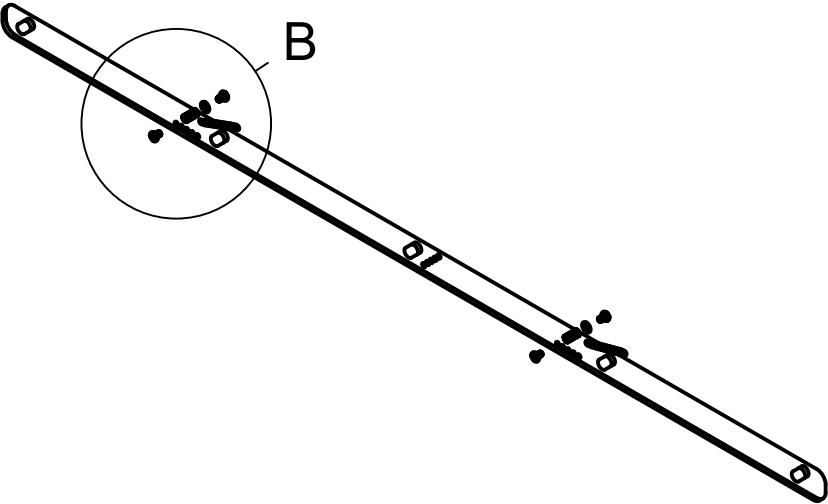
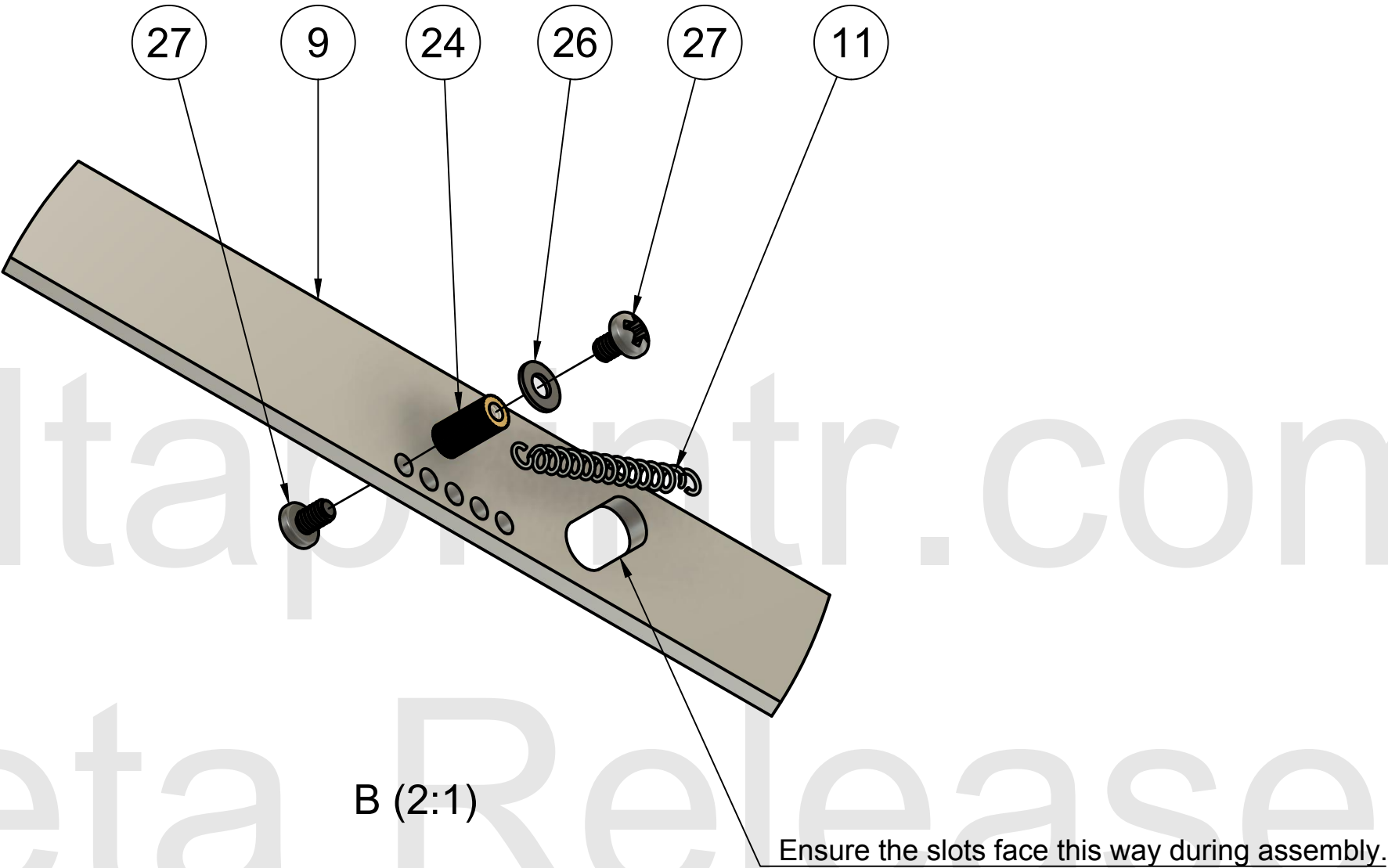
Conveyor: Overview



Parts List		
Item	Qty	Part Number
1	1	Conveyor Guide
2	1	2020 (640mm) Extrusion
3	1	N20 motor
4	5	Flat Belt Pulley
5	2	Conveyor Hood
6	1	Belt
7	5	M3 2mm Washer
8	5	M3 x 3mm Standoff
9	1	Gripper
10	1	Servo
11	2	Extension Spring
12	5	M3 Washer
13	1	Conveyor Solenoid
14	1	Conveyor Solenoid Plate
15	1	Conveyor Limit Switch
16	5	M3 Nylon Nut
17	10	M3 x 12mm Hex Screw
18	1	Conveyor Servo Bracket L
19	1	Conveyor Servo Bracket R
20	14	M3 x 8mm Torx Screw
21	15	2020 T-Nut
22	2	M1.6 x 3mm Phillips Screw
23	1	Flat Belt Pulley - N20 Motor
24	2	M2 6mm Standoff
25	2	Corner Bracket
26	2	M2 Washer
27	4	M2 x 3mm Phillips Screw

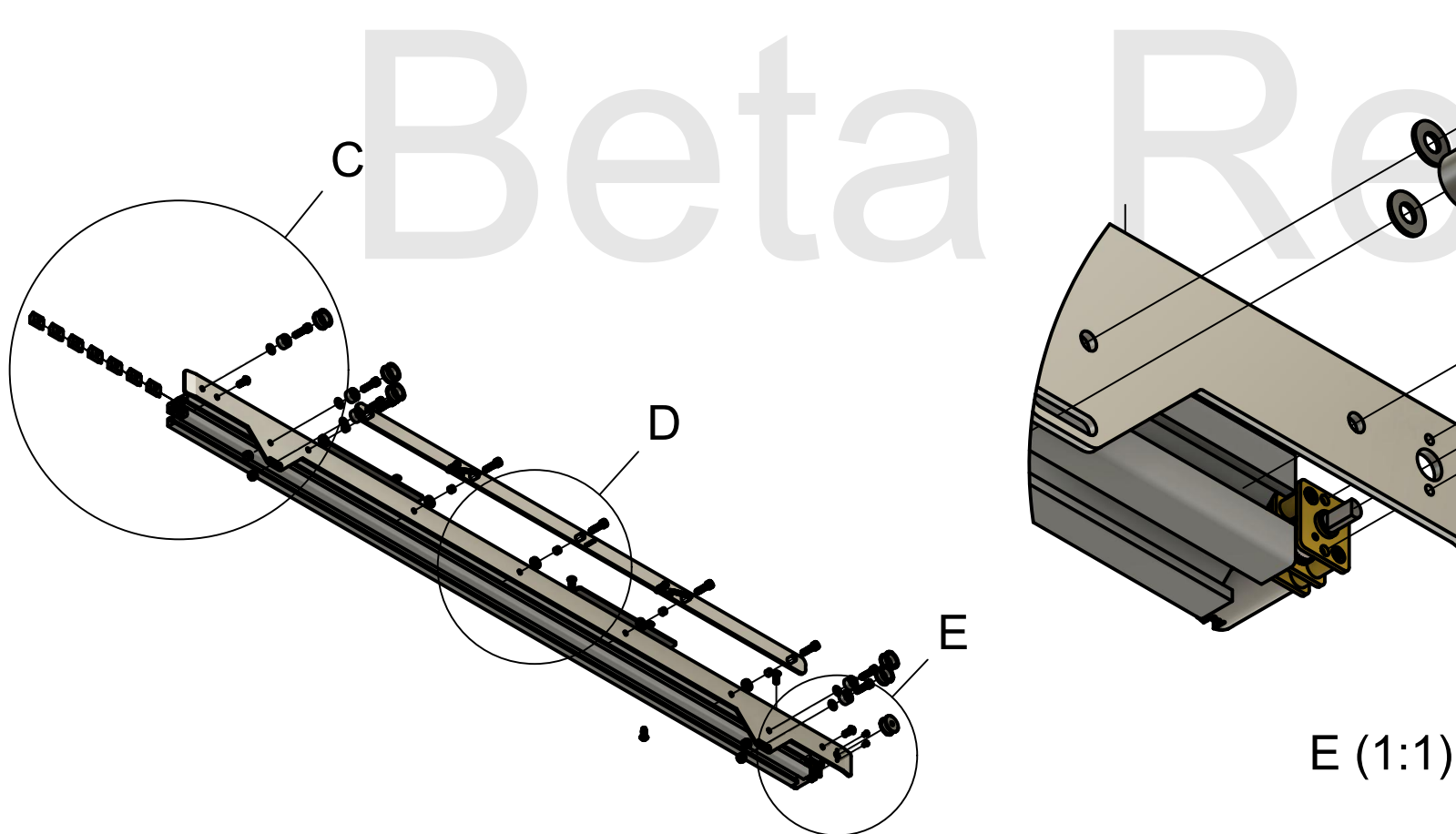
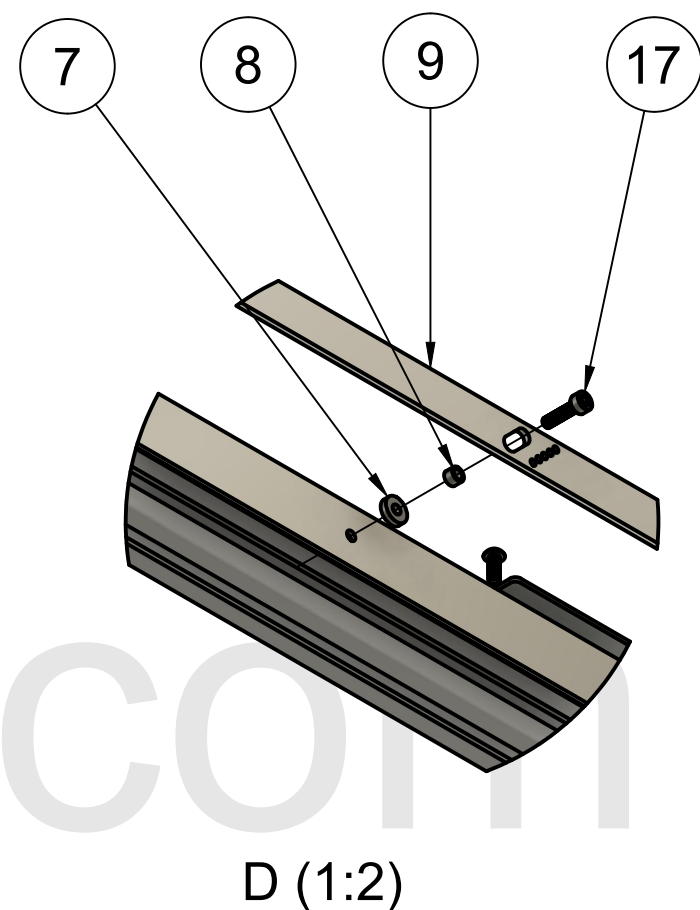
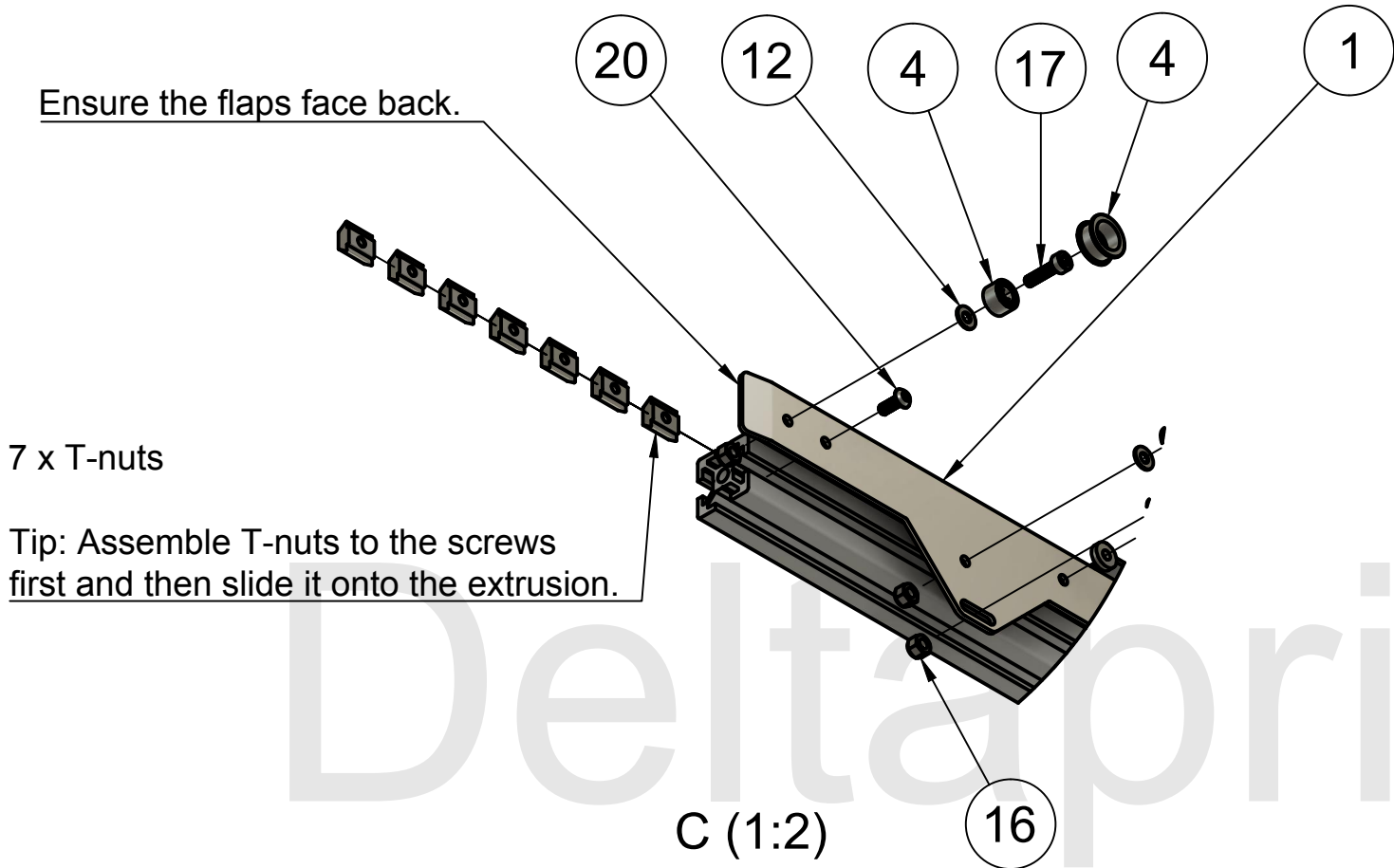
Rapid Star		Assembly Instructions		
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Conveyor: Step 1



Rapid Star		Assembly Instructions		
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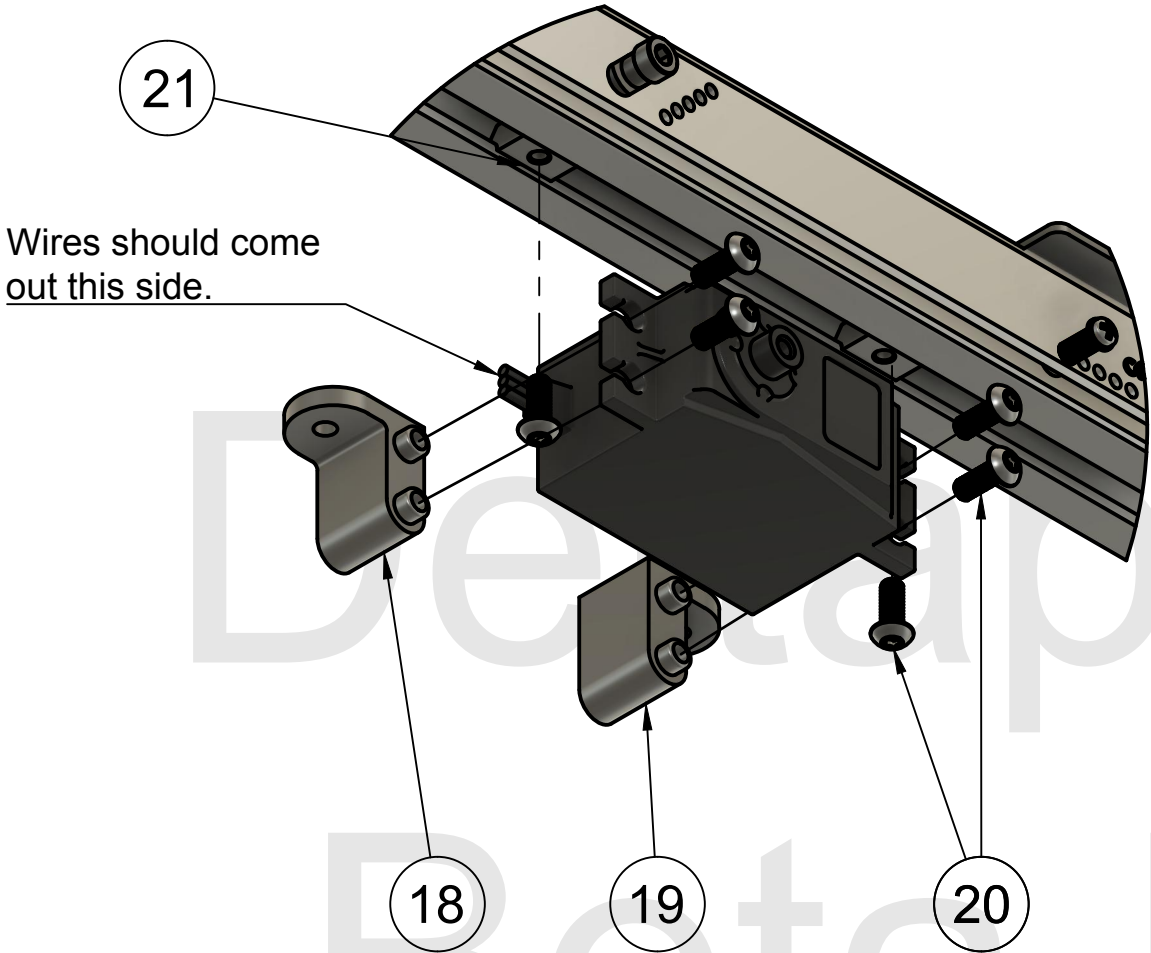
Conveyor: Step 2



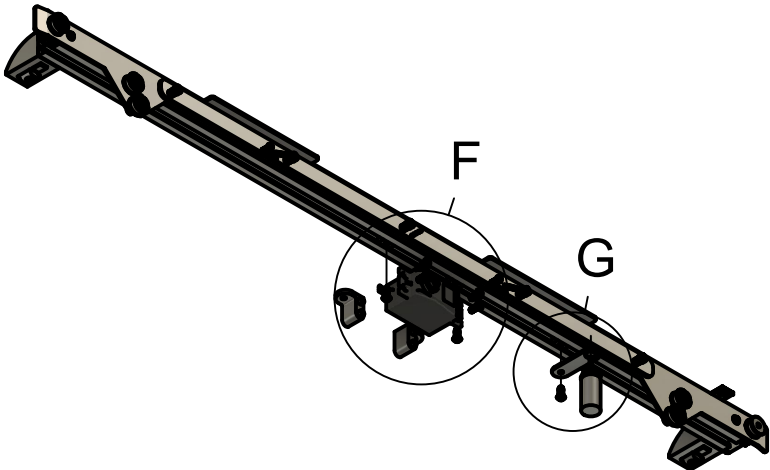
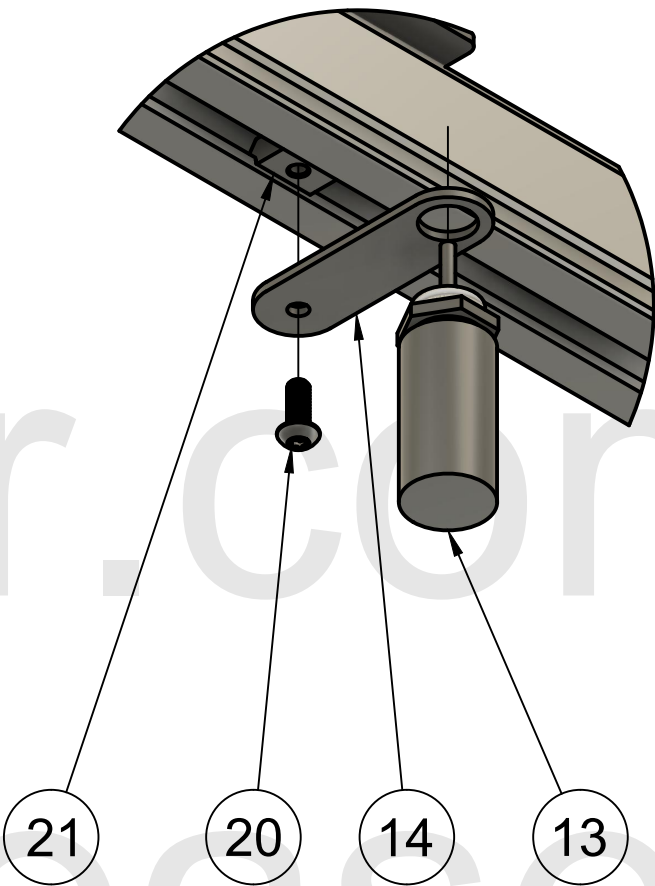
Rapid Star		Assembly Instructions	
Drawn By Deltaprinter	Date 8/14/21	Conveyor	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.
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Conveyor: Step 3

F (1:1)

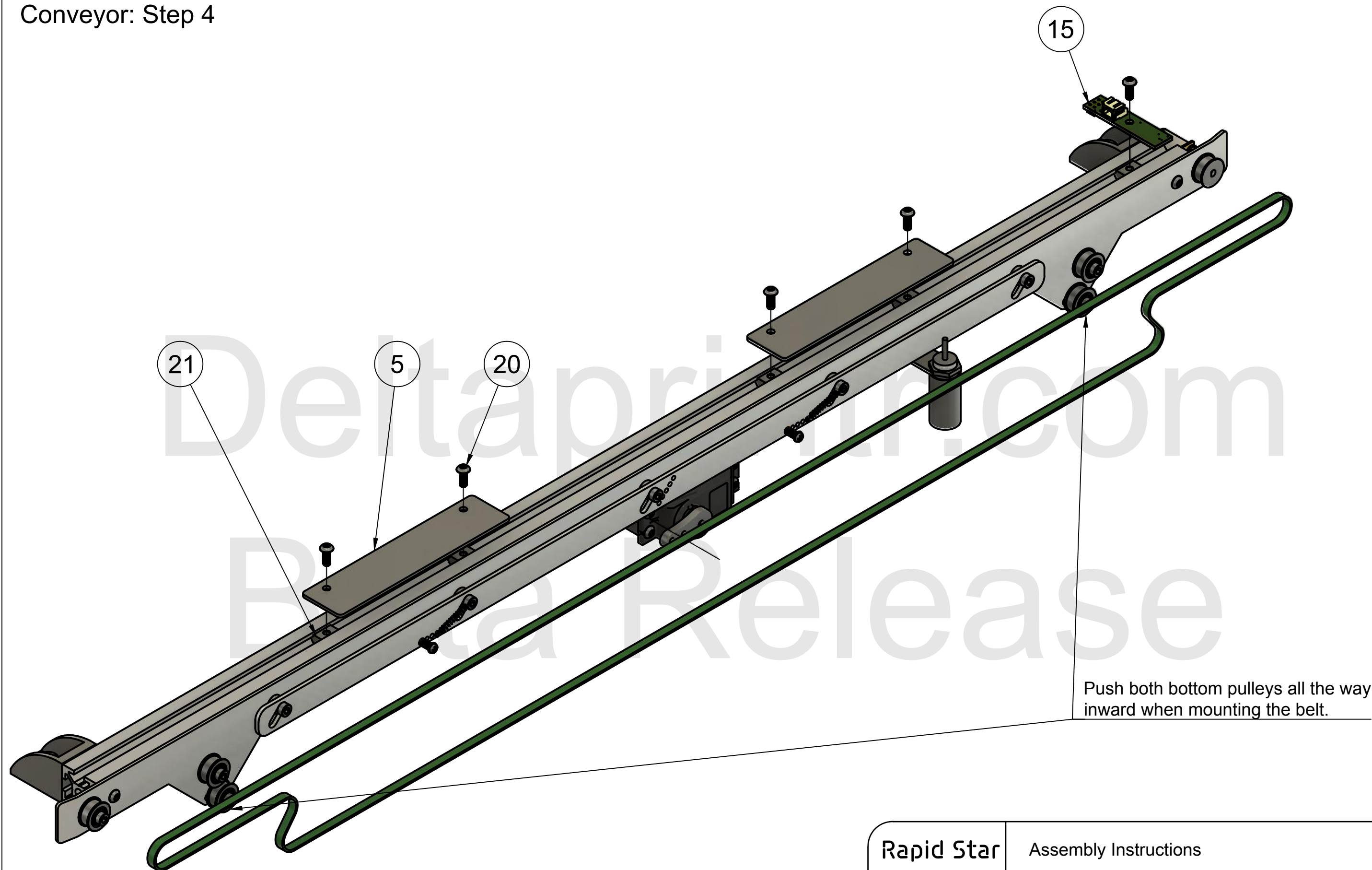


G (1:1)



Rapid Star		Assembly Instructions		
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Conveyor: Step 4



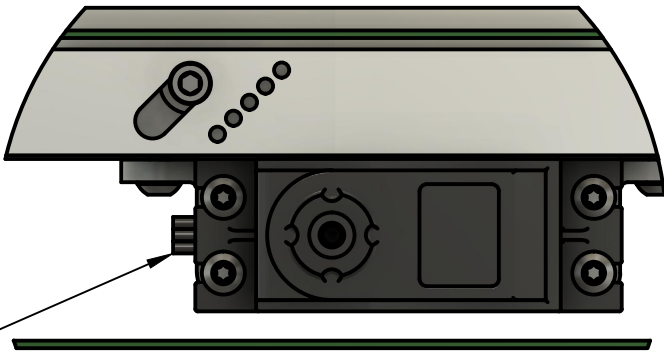
Rapid Star		Assembly Instructions		
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Conveyor: Step 5



A

Ensure the servo is mounted this way so the wires come out left side.



A (1:1)

Connect the motor to the pcb and ensure the PCB is perpendicular to the extrusion.

Ensure that the conveyor guide is pushed up against the Conveyor Hood.

Note that the solenoid should go on the conveyor further away from the feeders. There is only one solenoid per machine.

DO NOT connect the servo arm to the gripper. We will do this after machine is powered on.

Belt should be just tight enough so it does not slip. DO NOT over-tighten. Belts are cut to length, so usually the minimum is enough.

Ensure the slots face the same way.

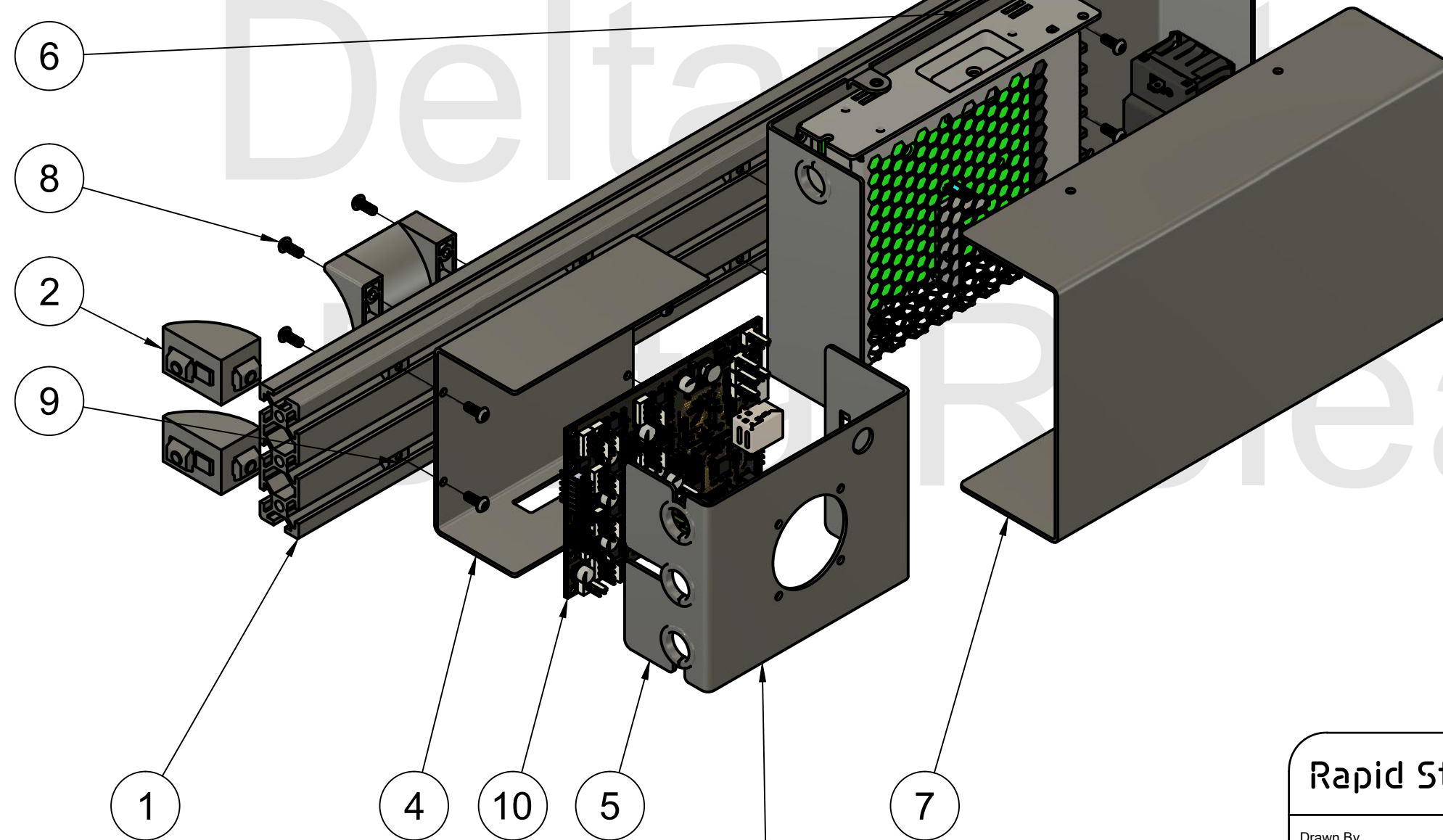
Ensure the longer side of the bracket is facing down as shown.

Rapid Star		Assembly Instructions		
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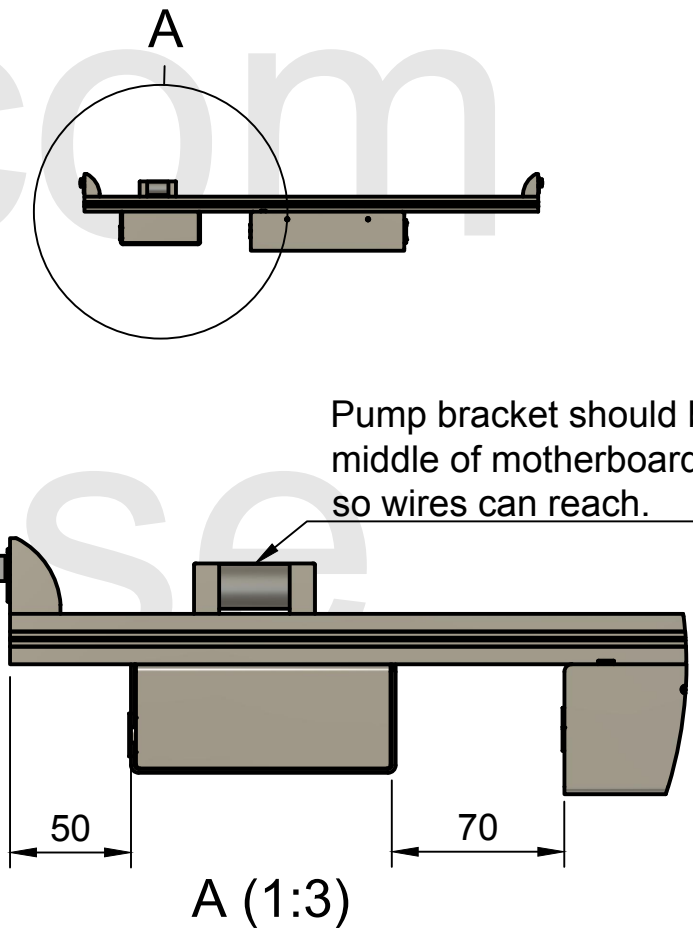
Ensure that the longer side
is on this side.

Ensure that the longer side
is on this side.

Parts List		
Item	Qty	Part Number
1	1	2060 (600mm) Extrusion
2	4	Corner Bracket
3	1	Vacuum Pump Bracket
4	1	Board Base
5	1	Board Cover
6	1	Power Supply Base
7	1	Power Supply Cover
8	12	M3 x 8mm Torx Screw
9	16	2020 T-Nut
10	1	Rapid Board PCB



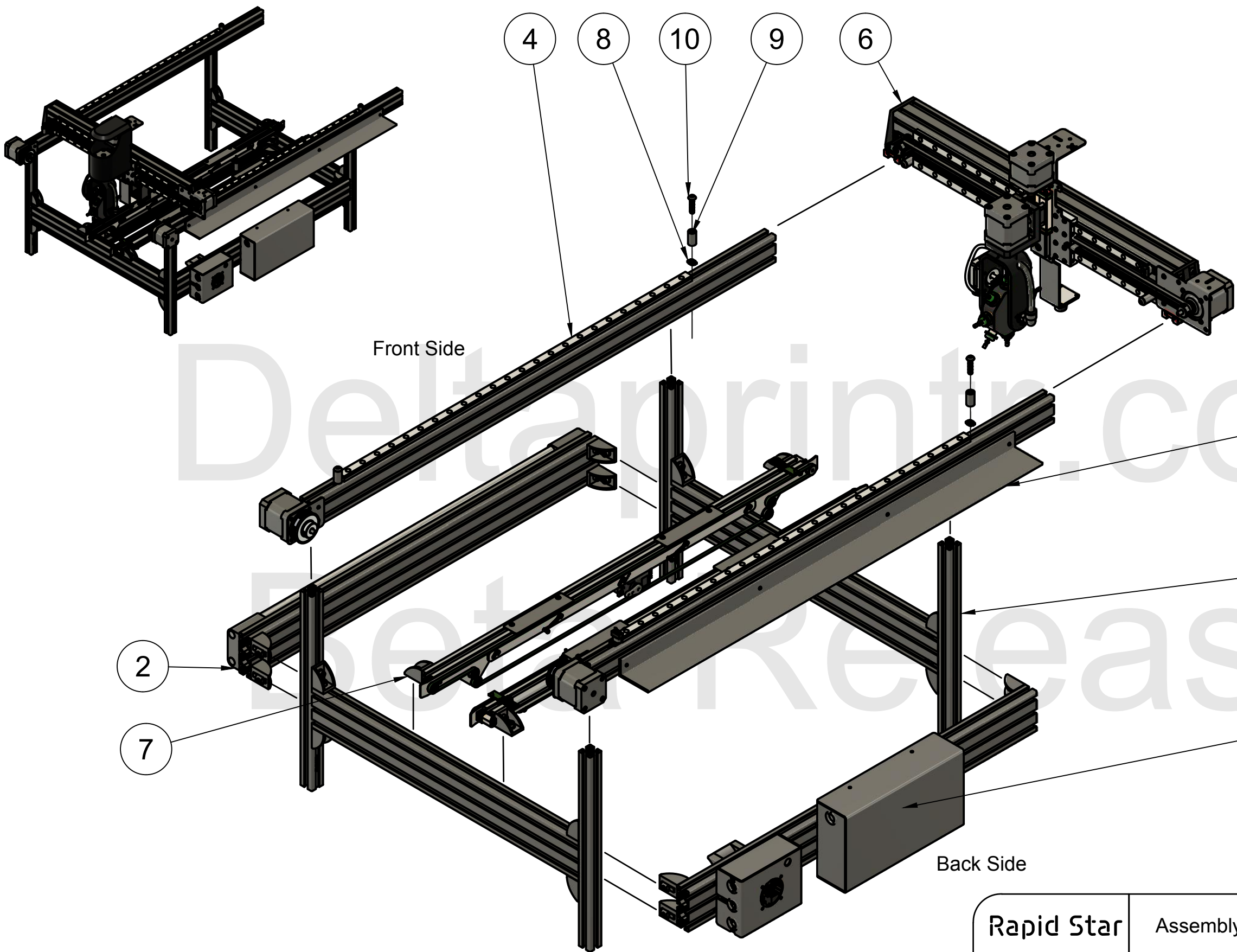
We will mount the cover after connecting the harnesses in a later step.



Pump bracket should be in middle of motherboard box so wires can reach.

Rapid Star		Assembly Instructions		
Drawn By Deltaprinter		Back Extrusion	<p>UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.</p>	
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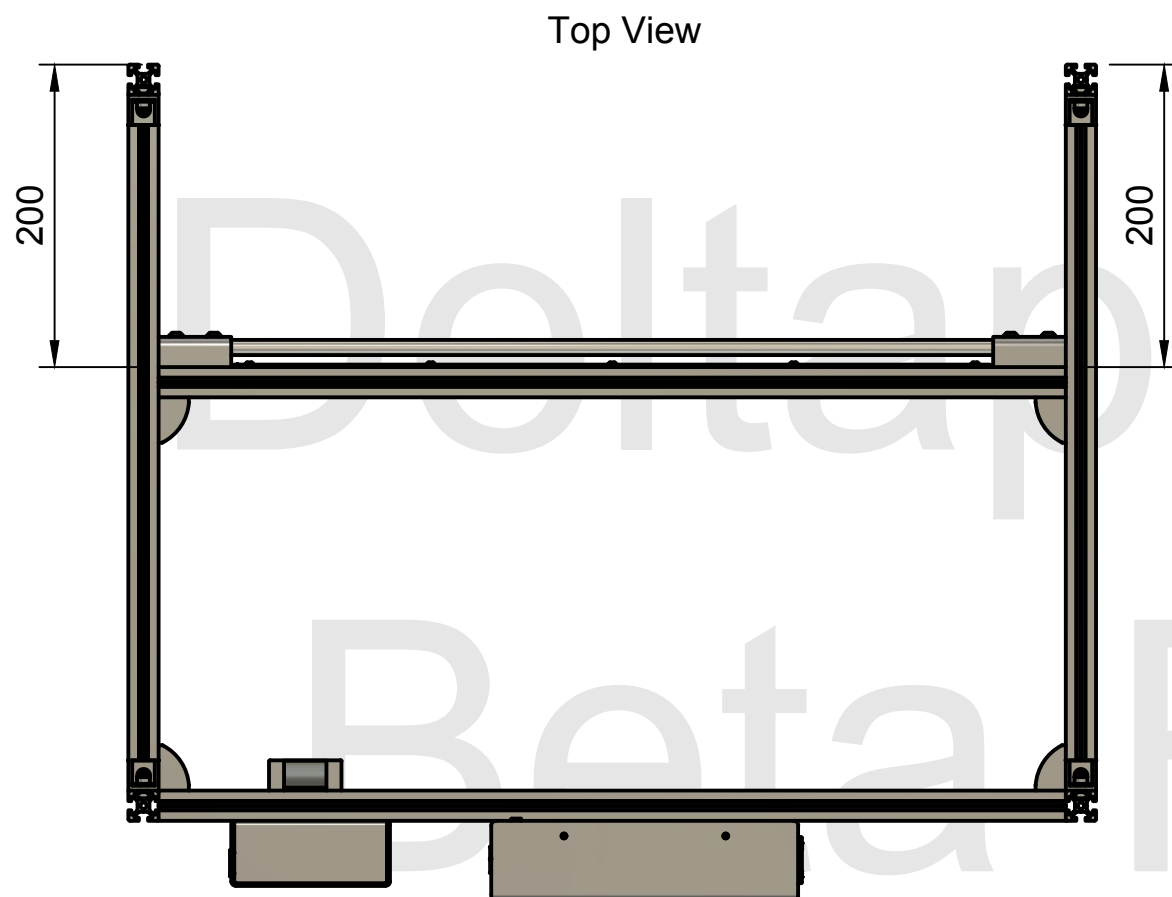
Machine Assembly: Overview



Parts List		
Item	Qty	Part Number
1	2	Machine Side
2	1	Feeder Bank
3	1	Back Extrusion
4	1	X Rail - Front
5	1	X Rail - Back
6	1	Y Gantry
7	2	Conveyer
8	2	M5 Drop-In Nut
9	2	M5 Spacer
10	2	M5 x 22mm Hex Screw

Rapid Star		Assembly Instructions		
Drawn By Deltapintr		Machine Assembly	UNLESS OTHERWISE SPECIFIED, DIMENSION UNITS ARE MILLIMETER OR DEGREE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DELTAPRINTER INC. ANY REPRODUCTION IN PART OR AS AWHOLE WITHOUT THE WRITTEN PERMISSION OF DELTAPRINTER INC IS PROHIBITED.	
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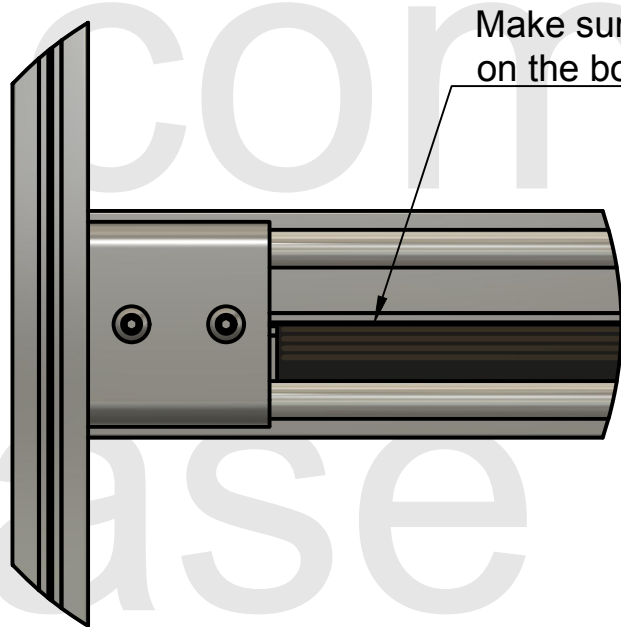
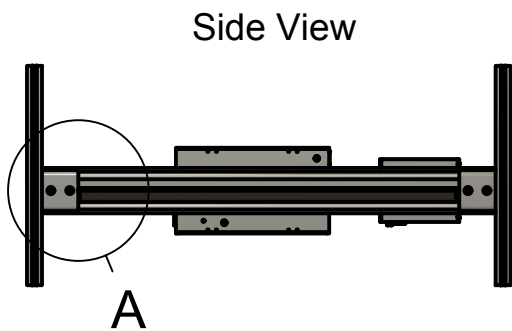
Machine Assembly: Step 1



Face the sides of the machine so that the 4x 2020 Insert nuts you inserted before are facing inward.

Mount the feeder bank 200mm inward to ensure the head can reach the feeders.

Check the distance on both sides to ensure the assembly is perpendicular.



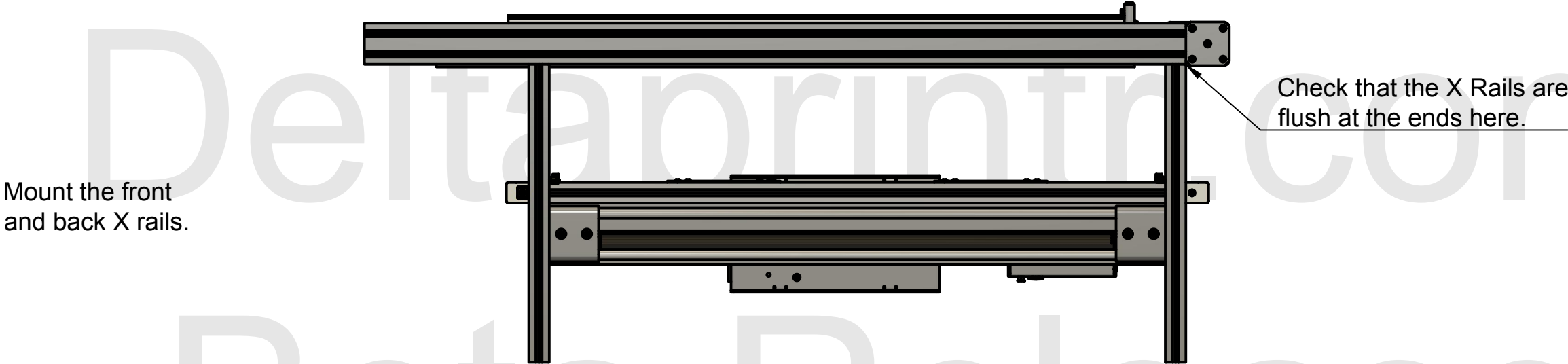
Make sure the feeder PCB is on the bottom as shown.

A (1:2)

Rapid Star		Assembly Instructions		
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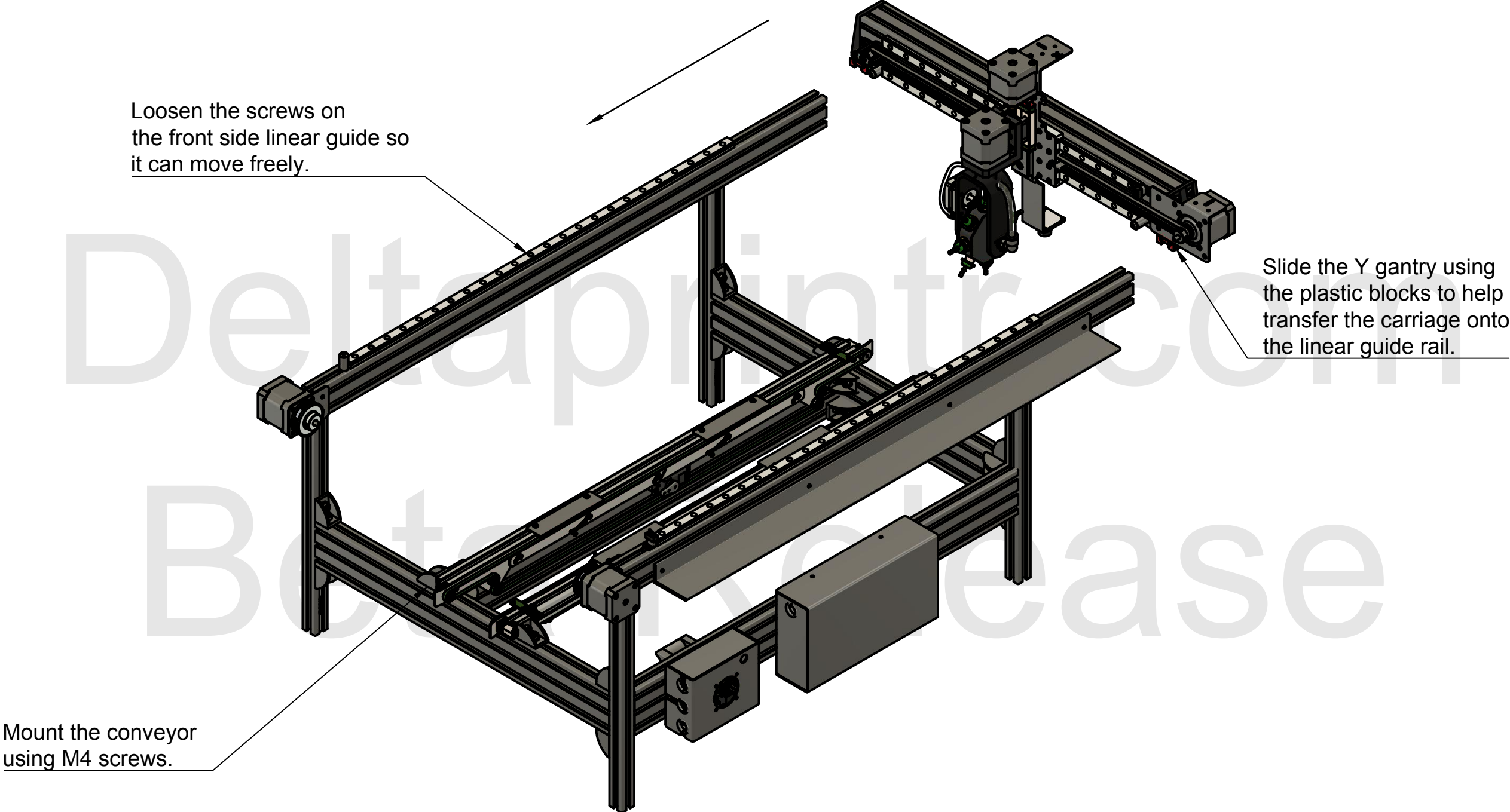
Machine Assembly: Step 2

Front View



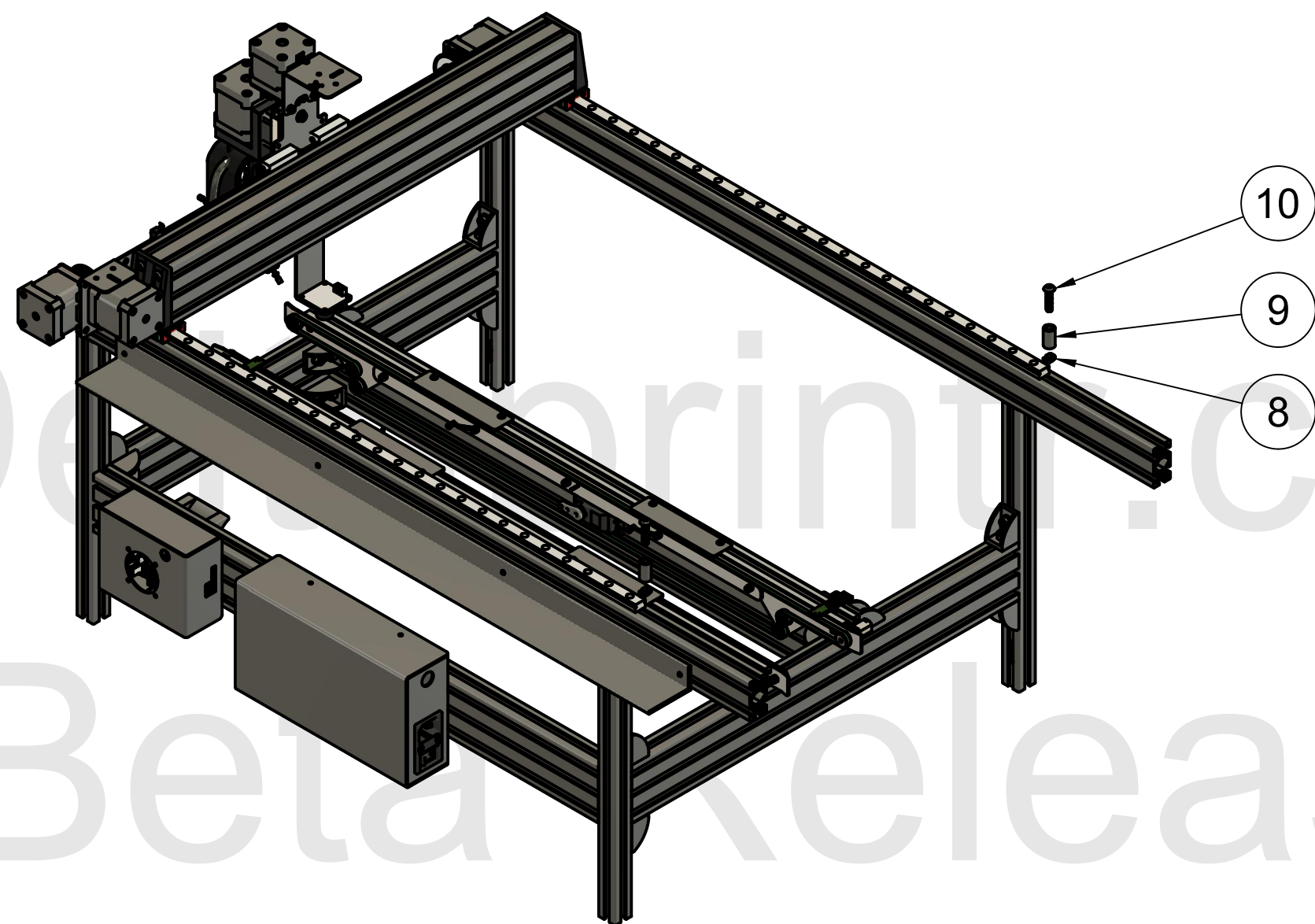
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Machine Assembly: Step 3



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Machine Assembly: Step 4



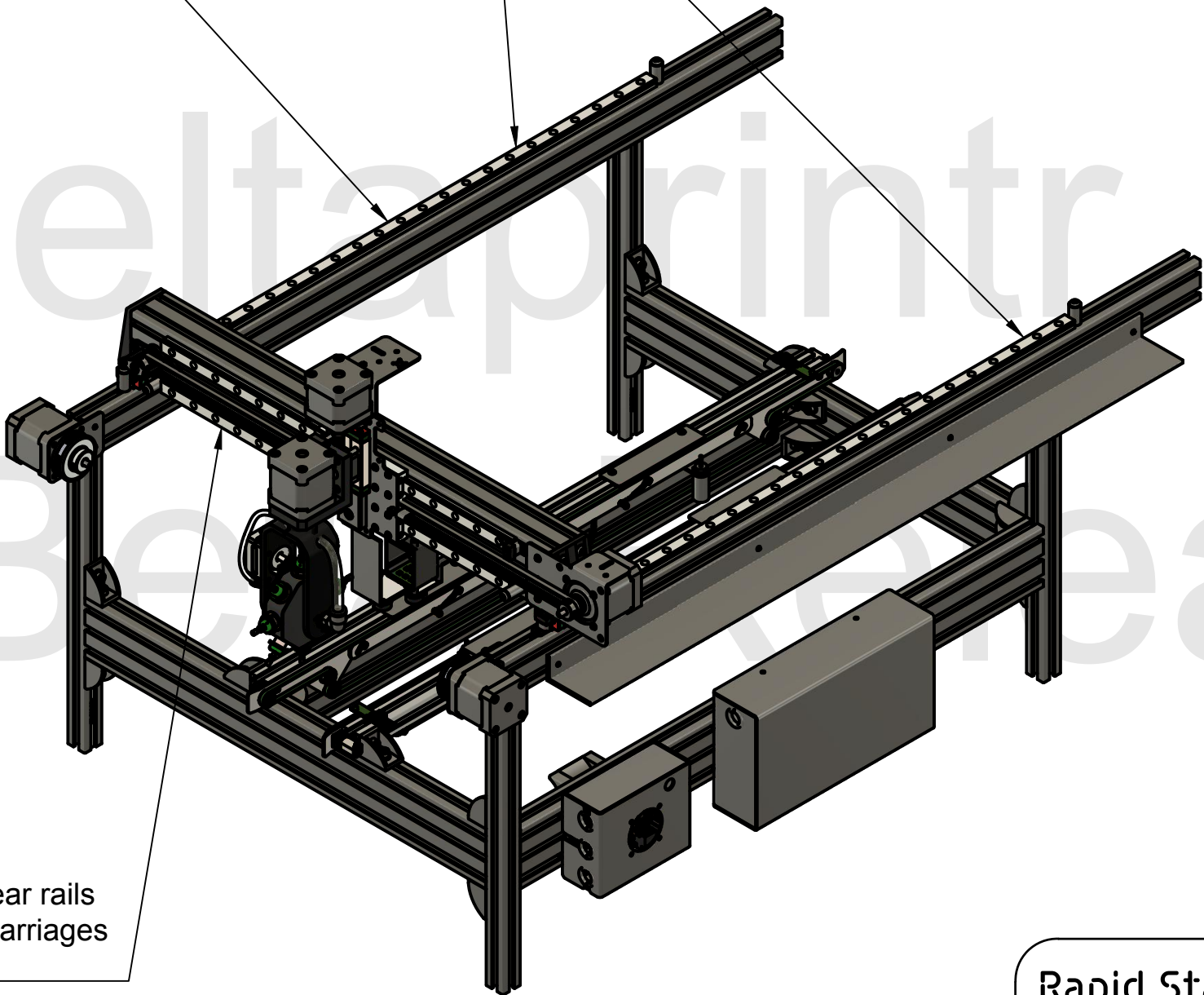
Install stoppers on both X axis to prevent the Y gantry from sliding off the linear rails.

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Machine Assembly: Step 5

1. Loosen the screws on both X linear rails and push one of the rails all the way to the front.
2. Tighten the screws for the linear rail you just pushed up against the extrusion.
3. Slide the Y Gantry next to each screw on the X rail by pushing it in the middle to prevent twisting of the gantry. Tighten each screw as you go down the full X length.
4. Slide the Y gantry a few times gently to check for any rough movement and adjust as needed.

Front Side

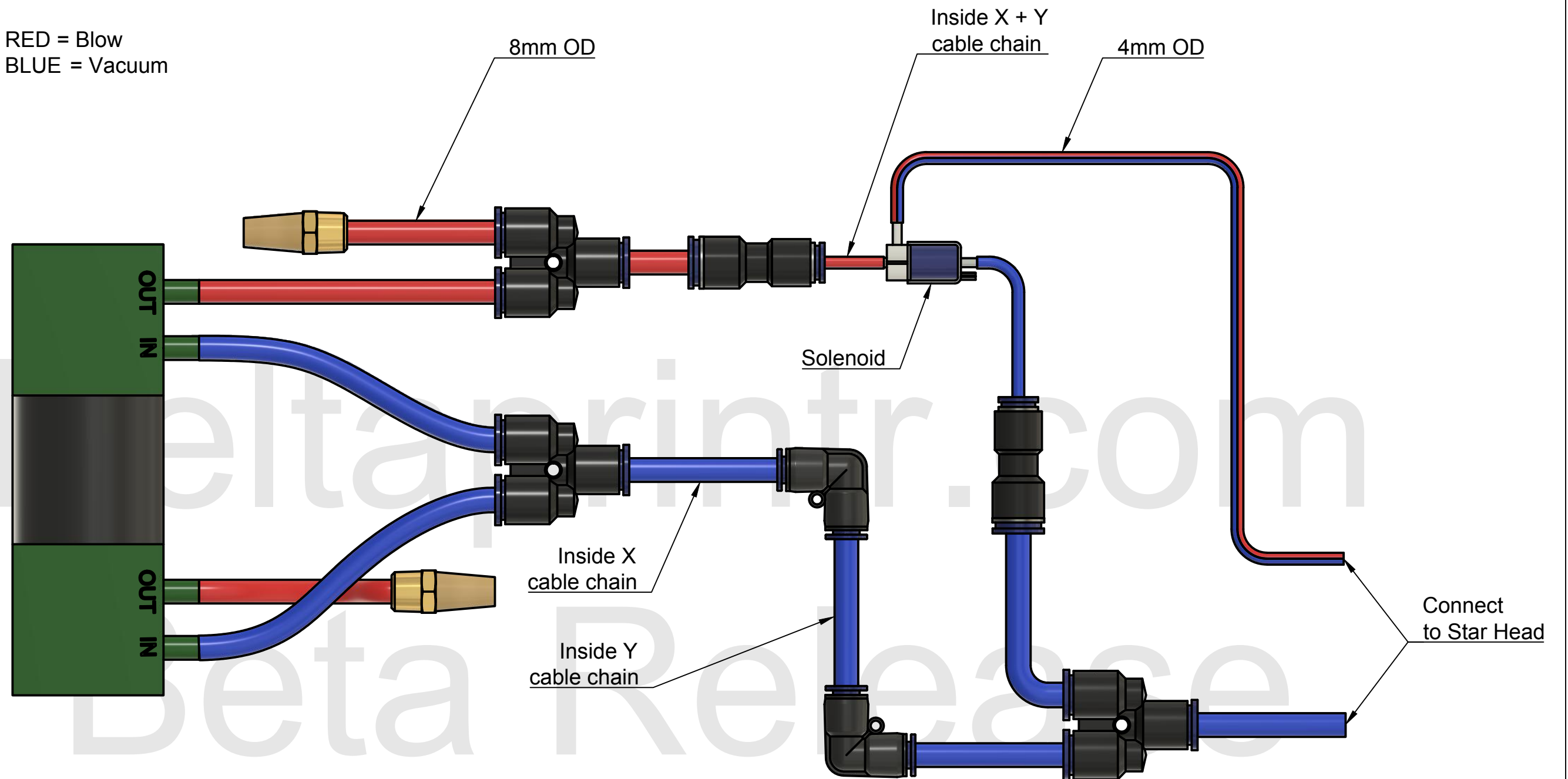


Repeat the same process for the Y gantry linear rails but first adjust the carriages so that they slide easily on the individual rails by loosening the carriages + rails and sliding them a bit before re-tightening the screws.

Be sure to check that all the linear rails are aligned at the ends so the carriages do not fall off.

Rapid Star		Assembly Instructions		
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RED = Blow
BLUE = Vacuum



Rapid Star

Assembly Instructions

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Airflow Diagram

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